# Solutions of Fuzzy Transportation Problem Using Best Candidates Method and Different Ranking Techniques 

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#### Abstract

Transportation Problem (TP) is based on supply and demand of commodities transported from one source to the different destinations. Usual methods for finding solution of TPs are NorthWest Corner Rule, Least Cost Method Vogel's Approximation Method etc. The transportation costs tend to vary at each time. We can use fuzzy numbers which would give solution according to this situation. In this study the Best Candidate Method (BCM) is applied. For ranking Centroid Ranking Technique (CRT) and Robust Ranking Technique have been adopted to transform the fuzzy TP and the above methods are applied to EDWARDS Vacuum Company, Crawley, in West Sussex in the United Kingdom. A Comparative study is also given. We see that the transportation cost can be minimized by the application of CRT under BCM.


Keywords-Best candidates method, centroid ranking technique, robust ranking technique, transportation problem, fuzzy transportation problem.

## I. INTRODUCTION

TP helps in solving problems in distribution and transportation of resources from one place to another. It deals with the transportation of a single product manufactured at different origins to a different number of destinations.

The optimization processes in Mathematics, Computer Science and Economics are solved effectively by choosing the best element from set of available alternative elements. In this paper, we have used a solution technique called the BCM which is used to solve optimization problem.

Our aim is to minimize the transportation cost. Different methods used for solving TPs are trying to reach the optimal solution, whereby, most of these methods are expensive and time consuming. In this paper, we propose a Ranking technique for solving fuzzy TP, where the fuzzy demand and supply are in the form of fuzzy numbers. Here we use (BCM) in which we elect the best candidates that gives the lowest combinations to get the optimal solution.

Comparatively, applying the BCM in the proposed method obtains the optimal solution to a TP and performs faster than the existing methods with a minimal computation time and less complexity [1]-[4], [18].

## A. Robust's Ranking Techniques

Robust's Ranking Techniques which satisfies Compensation, Linearity and Additive properties and provides results which are consistent with human intuition. Give a

[^0]convex Fuzzy number ã, the Robust's ranking index is defined by R $(\overline{\mathrm{a}})=\int_{0}^{1} 0.5\left(a_{\alpha}^{L}, a_{\alpha}^{U}\right) \mathrm{d} \alpha$ where $\left(a_{\alpha}^{L}, a_{\alpha}^{U}\right)$ is the $\alpha$ cut of a fuzzy number ã and $\left(a_{\alpha}^{L}, a_{\alpha}^{U}\right)=((\mathrm{b}-\mathrm{a})(\alpha+\mathrm{a}),(\mathrm{c}-(\mathrm{c}-\mathrm{b}) \alpha)$ [3], [6], [14], [15].

## B. Steps Involved in BCM

Step 1: Consider the BCM matrix. The matrix should be balanced without using the added row or column candidates in the method.
Step 2: To minimize the transportation cost or to maximize the profit, we have to choose the best candidates. In each row, we choose the best two candidates. A candidate should not be repeated more than two times. In this case then the candidate should be chosen again. In the same way, the columns should also be checked.
Step 3: For each row and column, we choose one candidate which has the minimum candidate. Start with the row that has the least candidate and delete the row and column. In case if some rows and columns do not have selected candidates, then select the best candidate from the remaining candidates. Repeat the above process till the last candidate [1], [2].

## C. New Algorithm

In this study, we propose a new algorithm for TPs by using BCM. The steps involved in this algorithm are as follows:
Step 1: We must balance the transportation table.
Step 2: For each row and column find the lowest cost of the weights using the BCM .
Step 3: In the selected row or column where the cost candidate is low, allocate the maximum amount of supply and demand. After this, we assume the row or column to be zero. Now, we choose among the rows or columns which are not as assigned as zero, the one which has the least cost.
Step 4: Elect the next least cost from the chosen combination and repeat Step 3 until all columns and rows is exhausted.

## D. Numerical Example

Let us assume that the fuzzy transportation cost from the $\mathrm{i}^{\text {th }}$ source to the $\mathrm{j}^{\text {th }}$ destination is TCij , where

$$
\mathrm{TC}_{\mathrm{ij}}=\left\{\begin{array}{ccc}
(1,4,9) & (16,25,36) & (9,36,49) \\
(16,25,64) & (36,64,81) & (4,49,64) \\
(4,25,81) & (25,36,64) & (49,64,81
\end{array}\right.
$$

The given TP can be formulated as following mathematical form as:
$\operatorname{Min} \mathrm{z}=\mathrm{TC}(1,4,9) \mathrm{x}_{11}+\mathrm{TC}(16,25,36) \mathrm{x}_{12}+\mathrm{TC}(9,36,49) \mathrm{x}_{13}$ $+\mathrm{TC}(16,25,64) \mathrm{x}_{21}+\mathrm{TC}(36,64,81) \mathrm{x}_{22}+\mathrm{TC}(4,49,64) \mathrm{x}_{23}+$ $\mathrm{TC}(4,25,81) \mathrm{x}_{31}+\mathrm{TC}(25,36,64) \mathrm{x}_{32}+\mathrm{TC}(49,64,81) \mathrm{x}_{33}$

The fuzzy TP can be formulated as follows:

> TABLE I

Supply and Demand in Triangular Fuzzy Numbers

| SUPPLY AND DEMAND IN TRIANGULAR FUZZY NUMBERS |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Destination1 | Destination2 | Destination3 | Supply |
| Source1 | $(1,4,9)$ | $(16,25,36)$ | $(9,36,49)$ | $(4,25,36)$ |
| Source2 | $(16,25,64)$ | $(36,64,81)$ | $(4,49,64)$ | $(16,36,49)$ |
| Source3 | $(4,25,81)$ | $(25,36,64)$ | $(49,64,81)$ | $(25,49,81)$ |
| Demand | $(16,25,36)$ | $(4,49,81)$ | $(25,36,49)$ |  |

Solution: Using the Robust's Ranking Technique the above problem can be reduced as follows:

TABLE II
Supply and Demand in Crisp Value

|  | Destination1 | Destination2 | Destination1 | Supply |
| :--- | :---: | :---: | :---: | :---: |
| Source1 | 4.5 | 25.5 | 32.5 | 22.5 |
| Source2 | 32.5 | 61.25 | 41.5 | 34.25 |
| Source3 | 33.75 | 38.25 | 64.5 | 51 |
| Demand | 25.5 | 45.75 | 36.5 |  |

Step 1: We see that the given table is a balanced transportation table.
Step 2: We choose the candidate which has the least cost from each row and column, using the BCM.

TABLE III
Least Cost Selection

|  | Destination1 | Destination2 | Destination3 | Supply |
| :--- | :---: | :---: | :---: | :---: |
| Source1 | $\mathbf{4 . 5}$ | $\mathbf{2 5 . 5}$ | $\mathbf{3 2 . 5}$ | 22.5 |
| Source2 | $\mathbf{3 2 . 5}$ | 61.25 | 41.5 | 34.25 |
| Source3 | $\mathbf{3 3 . 5}$ | 38.25 | 64.5 | 51 |
| Demand | 25.5 | 45.75 | 36.5 |  |

The least of all the values is the best candidate for each row or column.

TABLE IV
Best Candidate Selection

| BeST CANDIDATE SELECTION |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Destination1 | Destination2 | Destination3 | Supply |
| Source1 | $\mathbf{4 . 5}$ | 25.5 | 32.5 | 22.5 |
| Source2 | 32.5 | 61.25 | $\mathbf{4 1 . 5}$ | 34.25 |
| Source3 | 33.75 | $\mathbf{3 8 . 2}$ | 64.5 | 51 |
| Demand | 25.5 | 45.75 | 36.5 |  |

Step 3: The maximum amounts of supply and demand are allocated in the selected candidates.
The maximum transportation cost is as follows:

| $\begin{gathered} (4.5 * 22.5)+(32.5 * 3)+(41.5 * 31.25)+(38.25 * 45.75)+ \\ (64.5 * 5.25)=3584.19[5],[8] \end{gathered}$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| TABLE V <br> Allocation of Supply and Demand |  |  |  |  |
|  | Destination1 | Destination2 | Destination3 | Supply |
| Source1 | $\begin{gathered} 22.5 \\ 4.5 \end{gathered}$ | 25.5 | 32.5 | 22.5 0 |
| Source2 | $\begin{gathered} \mathbf{3} \\ 32.5 \end{gathered}$ | 61.25 | $\begin{gathered} 31.25 \\ 41.5 \end{gathered}$ | 34.25 31.25 0 |
| Source3 | 33.75 | $\begin{aligned} & 45.75 \\ & 38.2 \end{aligned}$ | $\begin{aligned} & \mathbf{5 . 2 5} \\ & 64.5 \end{aligned}$ | $\begin{gathered} 54 \\ 45.75 \\ 0 \end{gathered}$ |
| Demand | $\begin{gathered} 25.5 \\ 3 \\ 0 \\ \hline \end{gathered}$ | $\begin{gathered} 45.75 \\ 0 \end{gathered}$ | 36.5 5.25 0 |  |

## E. Centroid Ranking Method

In the CRT, we consider the centroid of the trapezium as the solution point. In the given trapezoid we divide the region into three sub-regions as follows. They can be a triangle APB, a rectangle BPQC and again a triangle CQD. Let the centroid of the three regions be $\mathrm{G}_{1}, \mathrm{G}_{2}$ and $\mathrm{G}_{3}$ respectively.


Fig. 1 Centroid of a trapezium
To define the ranking of generalized trapezoidal fuzzy numbers, the centroid of the centroid $\mathrm{G}_{1}, \mathrm{G}_{2}$ and $\mathrm{G}_{3}$ is taken as the solution point. The centroid of the trapezium is obtained by using the centroid of the triangle ABP, the triangle CQD and the rectangle BPQC [11].

Consider a generalized trapezoidal fuzzy number $\tilde{A}=(a, b$, $\mathrm{c}, \mathrm{d} ; \mathrm{w})$. The centroid of these plane figures are $\mathrm{G}_{1}=\left(\frac{a+2 b}{3}, \frac{w}{3}\right)$, $\mathrm{G}_{2}=\left(\frac{b+c}{2}, \frac{w}{2}\right)$ and $\mathrm{G}_{3}=\left(\frac{2 c+d}{3}, \frac{w}{3}\right)$ respectively
Equation of the line $G_{1}, G_{3}$ is $y=\frac{w}{3}$ and $G_{2}$ does not lie on the line $G_{1}, G_{3}$. Thus $G_{1}, G_{2}$ and $G_{3}$ are non collinear and they form a triangle. We define the centroid $\mathrm{G}_{\tilde{\mathrm{A}}}\left(\mathrm{x}_{0}, \mathrm{y}_{0}\right)$ of the triangle with vertices $G_{1}, G_{2}$ and $G_{3}$ of the generalized trapezoidal fuzzy number $\tilde{\mathrm{A}}=\left(\mathrm{a}, \mathrm{b}, \mathrm{c}, \mathrm{d}\right.$; w) as $\mathrm{G}_{\tilde{\mathrm{A}}}\left(\mathrm{x}_{0}, \mathrm{y}_{0}\right)=$ $\left(\frac{2 a+7 b+7 c+2 d}{18}, \frac{7 w}{18}\right)$. As a special case, for triangular fuzzy numbers $A^{\sim}=(a, b, d ; w) i, e ., c=b$ the centroid of centroid is given by $\mathrm{G}_{\tilde{\mathrm{A}}}\left(\mathrm{x}_{0}, \mathrm{y}_{0}\right)=\left(\frac{2 a+7 b+d}{9}, \frac{7 w}{18}\right)$ [6], [7], [16], [11].

## F. Numerical Example

If the fuzzy transportation cost for unit quantity of the product from $\mathrm{i}^{\text {th }}$ source and $\mathrm{j}^{\text {th }}$ destination is $\mathrm{C}_{\mathrm{i} \text {, }}$, where

$$
\mathrm{C}_{\mathrm{ij}}=\left\{\begin{array}{llc}
(1,4,9) & (16,25,36) & (9,36,49) \\
(16,25,64) & (36,64,81) & (4,49,64) \\
(4,25,81) & (25,36,64) & (49,64,81)
\end{array}\right.
$$

The fuzzy TP can be formulated as follows:
TABLE VI
Supply and Demand in Triangular Fuzzy Numbers

|  | SUPPLY AND DEMAND IN TRIANGULAR FUZZY NUMBERS |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Destination1 | Destination2 | Destination3 | Supply |
| Source1 | $(1,4,9)$ | $(16,25,36)$ | $(9,36,49)$ | $(4,25,36)$ |
| Source2 | $(16,25,64)$ | $(36,64,81)$ | $(4,49,64)$ | $(16,36,49)$ |
| Source3 | $(4,25,81)$ | $(25,36,64)$ | $(49,64,81)$ | $(25,49,81)$ |
| Demand | $(16,25,36)$ | $(4,49,81)$ | $(25,36,49)$ |  |

Solution: Using the above Ranking method the given problem can be reduced as follows:

TABLE VII
Supply and Demand in Crisp Value after crt

| Supply and Demand in CRISP VALUE AFTER CRT |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Destination1 | Destination2 | Destination3 | Supply |
| Source1 | 1.69 | 10.5 | 13.78 | 9.46 |
| Source2 | 11.71 | 25.97 | 17.93 | 14.39 |
| Source3 | 11.41 | 15.81 | 27.09 | 20.48 |
| Demand | 10.5 | 18.66 | 15.17 |  |

Step 1: The given transportation table is a balanced table.
Step 2: We choose the candidate which has the least cost from each row and column, using the BCM .

TABLE VIII
Selection of Least Cost

| SeLection Of LEAST COST |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Destination1 | Destination2 | Destination3 | Supply |
| Source1 | $\mathbf{1 . 6 9}$ | $\mathbf{1 0 . 5}$ | $\mathbf{1 3 . 7}$ | 9.46 |
| Source2 | $\mathbf{1 1 . 7}$ | 25.97 | 17.93 | 14.39 |
| Source3 | $\mathbf{1 1 . 4}$ | 15.81 | 27.09 | 20.48 |
| Demand | 10.5 | 18.66 | 15.17 |  |

The least of all the values is the best candidate for each row or column.

TABLE IX
SELECTION OF BEST CANDIDATE

|  | Destination1 | Destination2 | Destination3 | Supply |
| :---: | :---: | :---: | :---: | :---: |
| Source1 | $\mathbf{1 . 6}$ | 10.5 | 13.78 | 9.46 |
| Source2 | 11.71 | 25.97 | $\mathbf{1 7 . 9}$ | 14.39 |
| Source3 | 11.41 | $\mathbf{1 5 . 8}$ | 27.09 | 20.48 |
| Demand | 10.5 | 18.66 | 15.17 |  |

Step 3:
TABLE X
Allocation of Supply and Demand

| ALLOCATION OF SUPPLY AND DEMAND |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Destination1 | Destination2 | Destination3 | Supply |
| Source1 | $\mathbf{9 . 4 6}$ | 10.5 | 13.78 | 9.46 |
|  | $\mathbf{1 . 6 9}$ |  | $\mathbf{1 4 . 3 9}$ | 14.39 |
| Source2 | 11.71 | 25.97 | $\mathbf{1 7 . 9}$ | 0 |
|  |  |  | $\mathbf{0 . 7 8}$ | 20.48 |
| Source3 | $\mathbf{1 . 0 4}$ | $\mathbf{1 8 . 6 6}$ | 19.44 |  |
|  | 11.41 | $\mathbf{1 5 . 8 1}$ | 27.09 | 0.780 |
|  | 10.5 | 48.66 | 15.17 |  |
| Demand | 1.04 | 0 | 14.39 |  |
|  | 0 |  | 0 |  |

The least transportation cost using BCM is
$(1.69)(9.46)+(17.93)(14.39)+(11.41)(1.04)+(15.81)(18.66)+(2$

$$
7.09)(0.78)=596.55[5],[8]
$$

## II. Application of the BCM Method to the Real Data

Edwards is a world leader in the manufacturing and supply of vacuum and abatement solutions in Crawley, in West Sussex in the United Kingdom. For nearly 100 years they have supported their customers by providing the clean environments required for their processes and by continually innovating methods, the company provides equipment and services across numerous industries:
PROBLEM: Edwards - vacuum engineering company manufactures vacuum pumps for the production of scientific instruments. The quarterly demand for its products is 100 , 200, 180 and 150 pumps respectively. The company can produce $80,150,230$ and 170 pumps in four months. Pumps are transported from four distribution centers to four dealers. The mileage chart between the manufactures and the distribution centers in kilometers are given below.

TABLE XI
The Mileage Chart

|  | Bangalore | Pune | New Delhi | Kolkata |
| :---: | :---: | :---: | :---: | :---: |
| Korea | 5028 | 5015 | 5040 | 5035 |
| Japan | 5820 | 5800 | 5900 | 5850 |
| UK | 7520 | 7500 | 7600 | 7560 |
| Lupton | 7320 | 7300 | 7400 | 7380 |

The transportation costs per pump on different routes, rounded to the closest dollar are given below

TABLE XII
TRANSPORTATION COST

| Transportation Cost |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Bangalore | Pune | New Delhi | Kolkata |
| Korea | 75 | 70 | 85 | 80 |
| Japan | 86 | 82 | 96 | 90 |
| UK | 102 | 90 | 136 | 120 |
| Lupton | 100 | 98 | 115 | 112 |

The LP model of the problem is given as

$$
\begin{gathered}
\text { Minimize } \mathrm{z}=75 x_{11}+70 x_{12}+85 x_{13}+80 x_{14}+86 x_{21}+ \\
82 x_{22}+96 x_{23}+90 x_{24}+\quad 102 x_{31}+90 x_{32}+ \\
136 x_{33}+120 x_{34}+100 x_{41}+98 x_{42}+115 x_{43}+112 x_{44} \\
\text { Subject to } \quad x_{11}+x_{12}+x_{13}+x_{14}=80 \\
x_{21}+x_{22}+x_{23}+x_{24}=150 \\
x_{31}+x_{32}+x_{33}+x_{34}=230 \\
x_{41}+x_{42}+x_{43}+x_{44}=170 \\
x_{11}+x_{21}+x_{31}+x_{41}=100 \\
x_{12}+x_{22}+x_{32}+x_{42}=200 \\
x_{13}+x_{23}+x_{33}+x_{43}=180 \\
x_{14}+x_{24}+x_{34}+x_{44}=150
\end{gathered}
$$

for $x_{i j} \geq 0, i=1,2,3,4$ and $\mathrm{j}=1,2,3,4$
These constraints are all equations because the total supply from the four sources $(80+150+230+170=630$ pumps $)$ equal
to the total demand at the four destinations $(100+200+180+150=630 \mathrm{pumps})$ [8], [13].

## A. Working Problem

The LP model can be solved by using the special structure of the constraint more conveniently using the transportation tableau shown below:

TABLE XIII
Transportation Cost

| RRANSPORTATION COST |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Bangalore | Pune | New Delhi | Kolkata | Supply |
| Korea | 75 | 70 | 85 | 80 | 80 |
| Japan | 86 | 82 | 96 | 90 | 150 |
| UK | 102 | 90 | 136 | 120 | 230 |
| Lupton | 100 | 98 | 115 | 112 | 170 |
| Demand | 100 | 200 | 180 | 150 |  |

Using the Robust's Ranking Technique, the solution for the above problem is obtained as follows:

## Solutions:

Applying BCM for the above reduced problem the optimal solution is $=\$ 10,926.33$,

Applying VAM method to the reduced problem the associated objective value is $=\$ 10,962.23$,

Applying North West corner method to the reduced problem the associated objective value $=\$ 12,010.61$,

Applying Least cost method to the reduced problem the associated objective value is $=\$ 12,211.77$ [10], [17].
B. Finding the Optimal Solution for the Real Data in Triangular Fuzzy Numbers

Working Problem:

## Edwards - Vacuum Engineering Company

 manufactures vacuum pumps for the production ofscientific instruments. The yearly demands for its product are 1890 pumps. The Company manufactures and distributes pumps once in four months.
The Pumps are distributed from four manufacturing centers to four distributions. The quarterly demands and supplies for a year are given below:

TABLE XIV

| DEMANDS AND SUPPLIES FROM JANUARY TO APRIL |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Bangalore | Pune | New Delhi | Kolkata | Supply |
| Korea | 71 | 66 | 80 | 78 | 70 |
| Japan | 82 | 76 | 92 | 84 | 130 |
| UK | 98 | 86 | 132 | 114 | 210 |
| Lupton | 96 | 92 | 110 | 100 | 140 |
| Demand | 90 | 180 | 160 | 120 |  |

TABLE XV
DEMANDS AND SUPPLIES FROM MAY TO AUGUST

|  | Bangalore | Pune | New Delhi | Kolkata | Supply |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Korea | 75 | 70 | 85 | 80 | 80 |
| Japan | 86 | 82 | 96 | 90 | 150 |
| UK | 102 | 90 | 136 | 120 | 230 |
| Lupton | 100 | 98 | 115 | 112 | 170 |
| Demand | 100 | 200 | 180 | 150 |  |

TABLE XVI
Demands and Supplies from September to December

| DEMANDS AND SUPPLIES FROM SEPTEMBER TO DECEMBER |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Bangalore | Pune | New Delhi | Kolkata | Supply |
| Korea | 78 | 74 | 88 | 85 | 90 |
| Japan | 90 | 86 | 100 | 92 | 170 |
| UK | 106 | 94 | 140 | 126 | 250 |
| Lupton | 102 | 100 | 120 | 118 | 200 |
| Demand | 110 | 220 | 200 | 180 |  |

TABLE XVII
From the above Data We Can Formulate A Triangular Fuzzy Data as Follows

|  | Bangalore | Pune | New Delhi | Kolkata | Supply |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Korea | $71,75,78$ | $66,70,74$ | $80,85,88$ | $78,80,85$ | $70,80,90$ |
| Japan | $82,86,90$ | $76,82,86$ | $92,96,100$ | $84,90,92$ | $130,150,170$ |
| UK | $98,102,106$ | $86,90,94$ | $132,136,140$ | $114,120,126$ | $210,230,250$ |
| Lupton | $96,100,102$ | $92,98,100$ | $110,115,120$ | $100,112,118$ | $140,170,200$ |
| Demand | $90,100,110$ | $180,200,220$ | $160,180,200$ | $120,150,180$ |  |

TABLE XVIII
Supply and DEmand in Crisp Value Using Robust Ranking

|  | Bangalore | Pune | New Delhi | Kolkata | Supply |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Korea | 74.5 | 70 | 84.5 | 80 | 80 |
| Japan | 86 | 82 | 96 | 90 | 150 |
| UK | 102 | 90 | 136 | 120 | 230 |
| Lupton | 99.5 | 97 | 115 | 110.5 | 170 |
| Demand | 100 | 200 | 180 | 150 |  |

## Solutions:

Applying BCM for the above reduced problem the optimal solution is = \$59, 905

Applying VAM method to the reduced problem the associated objective value is $=\$ 61,010$

Applying North West corner method to the reduced
problem the associated objective value $=\$ 65,275$
Applying Least cost method to the reduced problem the associated objective value is $=\$ 66,515$

| TABLE XIX |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Supply and Demand in CRISP VALUE USING CRT |  |  |  |  |  |
|  | D1 | D2 | D3 | D4 | Supply |
| S1 | 33 | 30.1 | 36.4 | 34.6 | 34.1 |
| S2 | 37 | 35.1 | 41.3 | 38.5 | 64 |
| S3 | 43.9 | 38.7 | 58.6 | 51.6 | 98.5 |
| S4 | 42.9 | 41.9 | 49.5 | 47.6 | 72.2 |
| Demand | 42.8 | 85.6 | 76.9 | 63.5 |  |

## Solutions:

Applying BCM for the above reduced problem the optimal solution is $=\$ 10.926 .33$,

Applying VAM method to the reduced problem the associated objective value is $=\$ 10,962.23$,

Applying North West corner method to the reduced problem the associated objective value $=\$ 12,010.61$,

Applying Least cost method to the reduced problem the associated objective value is $=\$ 12,211.77$ [9], [17].

## C. Finding the Optimal Solution for the Real Data in Fuzzy

 Trapezoidal NumbersThe above data can be taken as trapezoidal fuzzy numbers due to uncertainty. Therefore the Fuzzy TP can be formulated as follows.

TABLE XX
Supply and Demand in Trapezoidal Numbers

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Bangalore | Pune | New Delhi | Kolkata | Supply |
| Korea | 71,74, | 66,68, | 80,84, | 78,81, | 70,75, |
|  | 76,78 | 72,74 | 86,88 | 82,85 | 85,90 |
| Japan | 82,84, | 76,80, | 92,94, | 84,86, | 130,140, |
|  | 88,90 | 82,86 | 98,100 | 90,92 | 160,170 |
|  | 98,100, | 86,88, | 132,134, | 114,118, | 210,220, |
|  | 104,106 | 92,94 | 138,140 | 122,126 | 240,250 |
| Lupton | 96,98, | 92,94, | 110,114, | 100,112, | 140,160, |
|  | 100,102 | 98,100 | 116,120 | 116,118 | 180,200 |
|  | 90,95, | 180,190, | 160,170, | 120,140, |  |
|  | 105,110 | 210,220 | 190,200 | 160,180 |  |

TABLE XXI
$\underline{\underline{\text { TRansportation Cost in Crisp Value Using Robust Ranking }}}$

|  | Bangalore | Pune | New Delhi | Kolkata | Supply |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Korea | 74.5 | 70 | 84.5 | 81.5 | 80 |
| Japan | 86 | 81 | 96 | 88 | 150 |
| UK | 102 | 90 | 136 | 120 | 230 |
| Lupton | 99 | 96 | 115 | 111.5 | 170 |
| Demand | 100 | 200 | 180 | 150 |  |

## Solutions:

Applying BCM for the above reduced problem the optimal solution obtained is $=\$ 59,850$,

Applying VAM method to the reduced problem the associated objective value is $=\$ 59,950$,

Applying North West corner method to the reduced problem the associated objective value is $=\$ 63,315$,

Applying Least cost method to the reduced problem the associated objective value is $=\$ 65,210$.

TABLE XXII

| SUPPLY AND DEMAND IN CRISP VALUE USING CRT |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | D1 | D2 | D3 | D4 | Supply |
| S1 | 29.1 | 27.2 | 32.9 | 31.7 | 31.1 |
| S2 | 33.4 | 31.5 | 37.3 | 34.2 | 58.3 |
| S3 | 39.7 | 35 | 52.9 | 46.7 | 89.5 |
| S4 | 38.5 | 37.3 | 44.7 | 43.9 | 66.1 |
| Demand | 38.9 | 77.8 | 70 | 58.3 |  |

## Solutions:

Applying BCM for the above reduced problem the optimal solution obtained is $=\$ 9,049.66$.

Applying VAM method to the reduced problem the associated objective value is $=\$ 10,156.5$.

Applying North West corner method to the reduced
problem the associated objective value is $=\$ 10,072.43$.
Applying Least cost method to the reduced problem the associated objective value is $=\$ 9,690.87$ [12].
D. Comparison Table

TABLE XXIII
COMPARISON OF ROBUST RANKING AND CRT

| SI.NO | Fuzzy Numbers | Methods | Robust's ranking <br> Technique | CRT |
| :---: | :---: | :---: | :---: | :---: |
| 1 |  | BCM | 59,905 | $10,936.33$ |
|  | Triangular | VAM | 61,010 | 10.962 .23 |
|  |  | Fuzzy numbers | NWCR | 65,275 |
| $12,010.61$ |  |  |  |  |
|  |  | LCM | 66,515 | $12,211.77$ |
| 2 | Trapezoidal | BCM | 59,850 | $9,049.66$ |
|  | Fuzzy numbers | NWCR | 59,950 | $10,156.5$ |
|  |  | LCM | 65,315 | $10,072.43$ |
|  |  | 65,210 | $9,690.87$ |  |

## III. Conclusion

The main objective of this TP is to determine the cost spent for shipping from one place to another so as to maintain the supply and demand requirements at the lowest transportation cost. The BCM can be used successfully to solve different problems of distribution of products that are commonly referred to TPs. Uncertainty in transportation cost brings imprecise data. Fuzzy numbers may represent this data. Ranking of fuzzy numbers are done using Robust ranking technique and CRT. Moreover fuzzy transportation cost and fuzzy optimal cost are more effective under the BCM.
For the comparative study we have used both the Robust Ranking Technique (RRT) and the CRT to Edwards Vacuum Company, Crawley, in West Sussex in the United Kingdom. We see that the transportation cost is reduced to minimum when we use the CRT under the BCM. We want to emphasize that the results obtained are approximate only.

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