Magnetic Properties and Cytotoxicity of Ga-Mn Magnetic Ferrites Synthesized by the Citrate Sol-Gel Method

Javier Sánchez, Laura Elena De León Prado, Dora Alicia Cortés Hernández

Abstract—Magnetic spinel ferrites are materials that possess size, magnetic properties and heating ability adequate for their potential use in biomedical applications. The Mn_{0.5}Ga_{0.5}Fe₂O₄ magnetic nanoparticles (MNPs) were synthesized by sol-gel method using citric acid as chelating agent of metallic precursors. The synthesized samples were identified by X-Ray Diffraction (XRD) as an inverse spinel structure with no secondary phases. Saturation magnetization (Ms) of crystalline powders was 45.9 emu/g, which was higher than those corresponding to GaFe₂O₄ (14.2 emu/g) and MnFe₂O₄ (40.2 emu/g) synthesized under similar conditions, while the coercivity field (Hc) was 27.9 Oe. The average particle size was 18 ± 7 nm. The heating ability of the MNPs was enough to increase the surrounding temperature up to 43.5 °C in 7 min when a quantity of 4.5 mg of MNPs per mL of liquid medium was tested. Cytotoxic effect (hemolysis assay) of MNPs was determined and the results showed hemolytic values below 1% in all tested cases. According to the results obtained, these synthesized nanoparticles can be potentially used as thermoseeds for hyperthermia therapy.

Keywords—Cytotoxicity, heating ability, manganese-gallium ferrite, magnetic hyperthermia.

I. Introduction

AGNETIC nanoferrites are materials that have been Lextensively studied for the last decade due to their potential as contrast agents for magnetic resonance imaging and thermoseeds for hyperthermia treatment [1]-[4]. A great quantity of synthesis routes, such as microwave [5]-[9], coprecipitation [10]-[17], thermal decomposition [18]-[22], mechano-chemical synthesis [23]-[26], among others [27]-[41], has been developed for obtaining MNPs with desirable magnetic properties for biomedical and technological applications. Among all these synthesis methods, sol-gel is one of the best ways to synthesize pure and mixed magnetic ferrites with appropriate crystalline structure and magnetic properties for their use in biomedical areas [42]-[48]. The solgel auto-combustion technique combines the gelification step and the combustion process to obtain crystalline, magnetic and nano-sized simple and mixed ferrites [49]-[61]. Citric acid is one of the three most popular fuels used for the synthesis of fine ceramics such as ferrites by combustion process. This chelating agent can initiate the combustion reaction due to its

Javier Sánchez, Laura Elena De León Prado and Dora Alicia Cortés Hernández are with the Centro de Investigación y de Estudios Avanzados del IPN, Unidad Saltillo, Ave. Industria Metalúrgica No. 1062, Parque Industrial Saltillo-Ramos Arizpe, Ramos Arizpe, Coah., México, CP 25900. (e-mail: h_javiersanchez@hotmail.com, laura.elena.prado@gmail.com, dora.cortes@cinvestav.edu.mx).

high negative combustion heat (-2.76 kcal g⁻¹), and at the same time prevents particle agglomeration and undesired spontaneous condensation reactions [62]. However, in this method, important reaction conditions may be considered, such as the type and quantity of organic fuel, pH, combustion source, auto-combustion temperature, etc., which may influence the crystalline structure and properties of synthesized samples [54].

This work reports the synthesis of Mn_{0.5}Ga_{0.5}Fe₂O₄ MNPs by the citrate sol-gel method, evaluating the magnetic properties and crystalline structure of the synthesized samples for their potential use on biomedical applications, without considering the auto-combustion step and the pre-heating of the powder precursor. The heating ability of samples and the hemolytic damage to red blood cells were also studied, taking into account the chemical composition of the magnetic core with the aim to determine the potential utilization of the synthesized particles as thermoseeds in hyperthermia treatment. Paramagnetic gallium was selected as part of magnetic core due to its biological properties and its antineoplastic effect on cancer cells [63]-[65]. In recent years, manganese has been extensively investigated as a component of magnetic ferrites [5], [10], [66]-[69] due to its contribution to the net magnetic moment and the heating capacity of samples. Manganese can also be used in ferrites for magnetic resonance imaging due to its higher relaxivity when it is part of paramagnetic organic molecules and MNPs [41], [70] containing paramagnetic cations such as gallium ions [71]. Gallium ferrites with orthorhombic structure have been extensively studied due to their magnetoelectric properties. However, for the spinel structure, which is necessary for biomedical applications, there is no much research performed.

II. MATERIALS AND METHODS

MNPs of Mn_{0.5}Ga_{0.5}Fe₂O₄ were synthesized by the citrate sol-gel method using iron [Fe(NO₃)₃·9H₂O], gallium [Ga(NO₃)3·H₂O] and manganese [Mn(NO₃)₂·4H₂O] nitrates and citric acid (C₆H₈O₇) as raw materials. For comparison purposes, samples of GaFe₂O₄ and MnFe₂O₄ were also synthesized under similar conditions. Stoichiometric amounts of metallic nitrates and citric acid, in a molar ratio of 2:1 (Fe₂:Ga₁, Fe₂:Ga_{0.5}-Mn_{0.5}, Fe₂:Mn₁) and 3:1 (C₆H₈O₇:metals), were placed into a 250 mL glass beaker that already contained 20 mL of deionized water. The mixture was magnetically stirred for 2 h at room temperature until a homogenous solution was obtained. The temperature of the solution was

slowly increased to promote the formation of a viscous gel and the elimination of both nitric acid and water molecules. The viscous gel was aged for 2 h at room temperature and dried at 95°C for 72 h in a stove obtaining a soluble and brittle gel that was used as magnetic precursor. In accordance to previous results [64], the precursor was heat treated for 1 h at 500°C in air and the powders obtained were characterized by XRD, Sample Magnetometry Vibration (VSM), Infrared Spectroscopy (FT-IR), Transmission Electronic Microscopy and Energy Dispersive Spectroscopy (TEM-EDS). This deep characterization was performed in the aim to identify the crystalline structure and determine the magnetic parameters (magnetization saturation, Ms; remanent magnetization, Mr; coercive field, Hc), the chemical composition and the average core size of synthesized powders. The evaluation of the magnetic properties was carried out at an applied field within a range of -12000 to 12000 Oe. The cell parameter (a) of the synthesized samples was calculated using (1), in which the interplanar distance (d) and hkl planes were acquired from the diffraction patterns. The crystallite size (D) and the magnetic moment per molecule (n_B) was also calculated from the most intense diffraction peak and (2), respectively.

$$a = d\sqrt{h^2 + k^2 + l^2} \tag{1}$$

$$n_B = \frac{M_{wt} \cdot Ms}{5585} \tag{2}$$

where M_{wt} is molecular weight, Ms is saturation magnetization and 5585 is a magnetic factor. Heating ability of magnetic suspensions (3.0 mg, 4.5 mg, 6.0 mg and 10.0 mg of MNPs per mL of water) was measured by solid state magnetic induction using a field of 10.2 kA/m and a frequency of 354 kHz to determine the potential application of synthesized powders as thermoseeds for hyperthermia treatment. These magnetic conditions are within the range specified for biomedical applications. From these heating curves, the specific absorption rate, SAR [72] (3) was calculated taking into account the mass of MNPs ($m_{\rm MNPs}$) and carrier liquid ($m_{\rm LIQ}$), the specific heat of carrier liquid ($C_{\rm LIQ}$) and the initial slope of the time-dependent temperature curve ($\Delta T/\Delta t$) [73].

$$SAR = \frac{c_{LIQ}m_{LIQ}}{m_{MNPs}} \cdot \frac{\Delta T}{\Delta t}$$
 (3)

The hemolytic degree of magnetic powders was measured following the experimental procedure described in ASTM E2524-08 (Standard Test Method for Analysis of Hemolytic Properties of Nanoparticles). For these tests, suspensions of 3.0 mg, 4.5 mg, 6.0 mg and 10.0 mg of material per mL of liquid medium and human whole blood were used. Six samples were tested for each suspension and the hemolytic degree was calculated by the quantitative determination of hemoglobin released due to the *in vitro* damage to red blood cells caused by their exposure to nanoparticles.

III. RESULTS AND DISCUSSION

The XRD patterns of synthesized samples are presented in

Fig. 1. All samples show the characteristic reflections of a cubic spinel structure and the XRD patterns were indexed using the JCPDS card 74-2228 (Fe_{1.4}Ga_{1.4}O₄) with good agreement for all hkl planes. A reflection displacement was observed in some hkl planes (220, 422, 511, 440) for both Mn_{0.5}Ga_{0.5}Fe₂O₄ and MnFe₂O₄ samples, in comparison to GaFe₂O₄, which indicates the correct substitution of Ga³⁺ (ionic radius of 0.62 Å) by Mn²⁺ cations that have a longer ionic radius (0.89 Å). The lattice parameters (a) of the samples are presented in Table I. This parameter increases as Mn²⁺ ions are introduced into the oxygen framework, which has high flexibility and tends to modify itself to accept cations with different ionic radii [74]. This may indicate the formation of the mixed ferrite. An increase from 5 nm to 20 nm in the crystallite size was also observed from the XRD diffraction patterns, as an effect of the lattice expansion and the crystallinity of the samples. Unlike both pure GaFe₂O₄ and MnFe₂O₄ samples synthesized under similar conditions, a cubic spinel phase and a high crystalline structure without secondary products was developed when the magnetic precursor of Mn_{0.5}Ga_{0.5}Fe₂O₄ was heat treated at 500°C for 1 h.

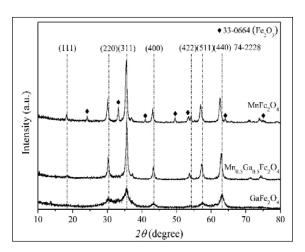


Fig. 1 XRD patterns of GaFe₂O₄, Mn_{0.5}Ga_{0.5}Fe₂O₄ and MnFe₂O₄ samples synthesized by the citrate sol-gel method

The identified crystalline powders showed an *Ms* value of 45.9 emu/g, which was higher than those corresponding to GaFe₂O₄ (14.2 emu/g) and MnFe₂O₄ (40.2 emu/g), while the *Mr* and *Hc* values were 2.0 emu/g and 27.9 Oe, respectively. This increase in *Ms* has been attributed to the formation of strong exchange interactions among Fe and Mn ions located into both tetrahedral (A) and octahedral (B) sites of the spinel structure [75]. The shape of the hysteresis loop (Fig. 2) indicate a ferrimagnetic behavior, thus the obtained powders can be classified as soft ferrites (high *Ms*, lower *Hc*) [76]. The magnetic moment per molecule increases and it is consistent with the increase of the magnetization values due to the element distribution into the structure, their preferential occupation site and the increase in the Fe-Mn sublattices exchange interactions [50].

TABLE I
MAGNETIC AND CRYSTALLOGRAPHIC PARAMETERS OF GA AND MN FERRITES

STNIHESIZED SAMPLES				
Sample	GaFe ₂ O ₄	Mn _{0.5} Ga _{0.5} Fe ₂ O ₄	MnFe ₂ O ₄	
Ms (emu/g)	14.2	45.9	40.2	
Mr (emu/g)	1.0	2.0	2.4	
Hc (Oe)	64.7	27.9	29.0	
D, (nm)	5.0	18.0	20.0	
a, (Å)	8.3290	8.3602	8.3943	
$n_B(\mu_B)$	0.62	1.96	1.66	

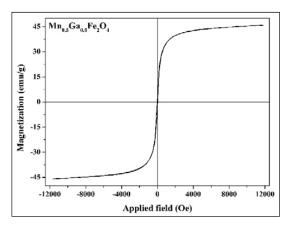


Fig. 2 Hysteresis loop of $\rm Mn_{0.5}Ga_{0.5}Fe_2O_4$ sample at an applied field of 12 KOe

The FT-IR spectrum of synthesized powders is shown in Fig. 3. It was possible to identify the characteristic absorption band (\approx 550 cm⁻¹) of metal-oxygen bond (Fe-O, Ga-O and Mn-

O) due to the intrinsic vibration stretch of A and B sites of the spinel structure. According to Briceño et al. [77], this absorption band indicates the correct formation of the magnetic oxide. Additional absorption bands corresponding to –OH groups ($\approx 3300~\text{cm}^{-1}$) and C-H bonds ($\approx 2800~\text{and} \approx 1500~\text{cm}^{-1}$) were identified as part of the synthesized powders and correspond to water molecules and organic residues from citric acid, not completely burned during heat treatment, respectively. The CO₂ molecules ($\approx 2350~\text{cm}^{-1}$) may be attributed to the atmospheric conditions at which the analyses were performed.

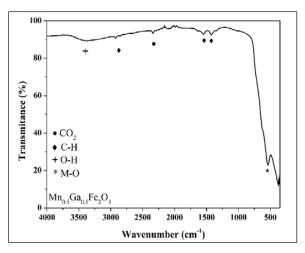


Fig. 3 FT-IR spectra of synthesized powders

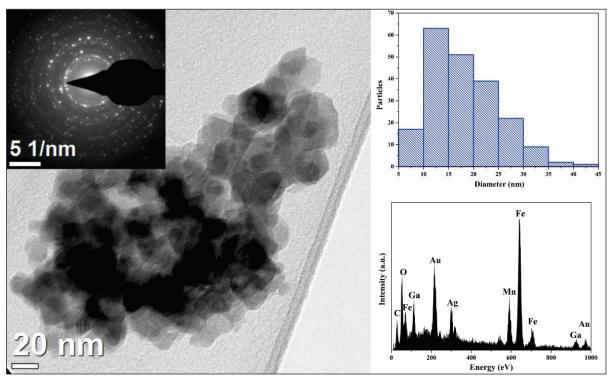


Fig. 4 TEM and SAED images, EDS spectrum and calculated size of Mn_{0.5}Ga_{0.5}Fe₂O₄ MNPs

The average size, morphology and the semi-quantitative chemical composition of particles were determined by TEM analysis (Fig. 4). The corresponding EDS spectrum, SAED and histogram are also shown in Fig. 4. Synthesized MNPs showed an average particle size of 18 ± 7 nm. The observed agglomeration is due to magnetic interactions among particles (Van der Waals forces and dipole-dipole interactions) [78]. According to the EDS spectrum, Ga, Fe, O and Mn were the only elements present in the powders, while Au and Ag elements correspond to the conductive metallic layer applied on the samples for their semi-quantitative characterization. NPMs have a non-spherical morphology as an effect of the reaction medium used (citric acid) and the heat treatment conditions, which was not observed for synthesized MNPs under different conditions [63]-[65].

The heating ability of $Mn_{0.5}Ga_{0.5}Fe_2O_4$ is shown in Fig. 5. As expected, temperature increases as the suspension concentration is increased. From these results, it is possible to demonstrate that, under these testing conditions (10.2 kA/m and 354 kHz), the suspensions of 4.5 mg, 6.0 mg and 10.0 mg of MNPs per mL of water are able to increase their medium temperature up to 43.5°C in less than 10 min.

The SAR values are shown in Table II; these are lower than those reported by other authors [10], [70], [79]. This difference is mainly due to the calculations, which involve only the overall weight fraction of magnetic elements (Fe, Mn) without considering the mass of oxygen and paramagnetic gallium present in the mixed ferrites.

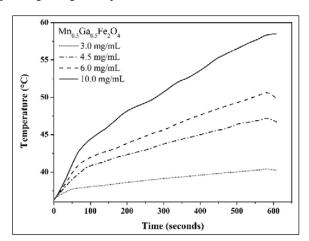


Fig. 5 Heating ability of $Mn_{0.5}Ga_{0.5}Fe_2O_4$ under an AC magnetic field of 10.2~kA/m and 354~kHz

 $TABLE~II\\ Hemolytic Degree~and~SAR~Values~of~Mn_{0.5}Ga_{0.5}Fe_2O_4~MNPs\\ Synthesized~by~the~Citrate~Sol-Gel~Method$

Sample	Quantity of MNPs (mg/mL)	Hemolytic value (%)	SAR Values (W/g)
1	3.0	0.01	7.5
2	4.5	0.27	14.3
3	6.0	0.10	14.4
4	10.0	0.66	13.8
4	10.0	0.66	13.8

The results of the red blood cells damage caused by MNPs

are shown in Table II. In all cases, the hemolysis values were lower than 1% and according to ASTM E2524-08; the tested MNPs are nonhemolytic materials.

IV. CONCLUSION

MNPs of $Mn_{0.5}Ga_{0.5}Fe_2O_4$ were successfully synthesized by the citrate sol-gel method. Powders showed an inverse spinel crystalline structure with no other secondary phases. Saturation magnetization increases as gallium ions are replaced by manganese ions due to the net magnetic moment between A and B sublattices, while Mr and Hc values decrease as an effect of the super-exchange interactions among Mn cations. The synthesized MNPs showed an average size of $18 \pm 7 \mathrm{nm}$ and a homogeneous chemical composition. A quantity of $4.5 \mathrm{~mg}$ of MNPs per mL of deionized water was enough to increase the medium temperature at the required range for hyperthermia treatment $(43.5 \, ^{\circ}\mathrm{C})$ in less than $10 \mathrm{~min}$. In all the cases, the hemolysis percentage was below 1%. According to the results obtained, $Mn_{0.5}Ga_{0.5}Fe_2O_4$ has adequate properties for its potential use in hyperthermia therapy.

ACKNOWLEDGMENT

The authors gratefully acknowledge CONACyT Mexico the PhD scholarship granted to Héctor Javier Sánchez Fuentes (347034) and the research grants 222755 and 230253.

REFERENCES

- Liu, X.L. & Fan, H.M., "Innovative magnetic nanoparticle platform for magnetic resonance imaging and magnetic fluid hyperthermia applications." *Current Opinion in Chemical Engineering*. 4, 38-46 (2014).
- [2] Mornet, S., Vasseur, S., Grasset, F., Veverka, P., Goglio, G., Demourgues, A., Portier, J., Pollert, E. & Duguet, E., "Magnetic nanoparticle design for medical applications." *Progress in Solid State Chemistry*. 34, 237-247 (2006).
- [3] Hergt, R., Dutz, S., Müller, R. & Zeisberger, M., "Magnetic particle hyperthermia: nanoparticle magnetism and materials development for cancer therapy." J. Phys.: Condens. Matter. 18, S2919-S2934 (2006).
- [4] Lin, M., Huang, J. & Sha, M., "Recent advances in nanosized Mn–Zn ferrite magnetic fluid hyperthermia for cancer treatment." *J. Nanosci. Nanotechnol.* 14, 792-802 (2014).
- [5] Makridis, A., Chatzitheodorou, I., Topouridou, K., Yavropoulou, M.P., Angelakeris, M. & Dendrinou-Samara, C. "A facile microwave synthetic route for ferrite nanoparticles with direct impact in magnetic particle hyperthermia." *Materials Science and Engineering:* C. 63, 663-670 (2016)
- [6] Verma, S., Khollam, Y.B., Potdar, H.S. & Deshpande, S.B., "Synthesis of nanosized MgFe2O4 powders by microwave hydrothermal method." *Materials letters*. 58, 1092-1095 (2004).
- [7] Kuznetsova, V., Almjasheva, O. & Gusarov, V., "Influence of microwave and ultrasonic treatment on the formation of CoFe2O4 under hydrothermal conditions." *Glass Physics and Chemistry*. 35, 205-209 (2009).
- [8] Manikandan, A., Vijaya, J., Sundararajan, M., Meganathan, C., Kennedy, L. & Bououdina, M., "Optical and magnetic properties of Mgdoped ZnFe2O4 nanoparticles prepared by rapid microwave combustion method." Superlattices and Microstructures. 64, 118-131 (2013).
- [9] Wang, Y.M., Cao, X., Liu, G.H., Hong, R.H., Chen, Y.M., & et al., "Synthesis of Fe3O4 magnetic fluid used for magnetic resonance imaging and hyperthermia." *Journal of Magnetism and Magnetic Materials*. 323, 2953-2959 (2011).
- [10] Doaga, A., Cojocariu, A.M., Amin, W., Heib, F., Bender, P., Hempelmann, R. & Caltun, O.F., "Synthesis and characterizations of manganese ferrites for hyperthermia applications." *Materials Chemistry and Physics*. 143, 305-310 (2013).

- [11] Mozaffari, M., B. Behdadfar, & J. Amighian, "Preparation and characterization of manganese ferrite nanoparticles via co-precipitation method for hyperthermia." *Iranian Journal of Pharmaceutical Sciences*. 4, 115-118 (2008).
- [12] Iftikhar, A., Islam, M.U., Awan, M.S., Ahmad, M., Naseem, S. & Asif Iqbal, M., "Synthesis of super paramagnetic particles of Mn 1-xMgxFe2O4 ferrites for hyperthermia applications." *Journal of Alloys and Compounds*. 601, 116-119 (2014).
- [13] Lungu, A., Malaescu, I., Marin, C.N., Vlazan, P., & Sfirloaga, P., "The electrical properties of manganese ferrite powders prepared by two different methods." *Physica B*. 462, 80-85 (2015).
- [14] Sharifi, I. & Shokrollahi, H., "Structural, magnetic and Mössbauer evaluation of Mn substituted Co-Zn ferrite nanoparticles synthesized by co-precipitation." *Journal of Magnetism and Magnetic Materials*, 334, 36-40 (2013).
- [15] Farooq, H., Ahmad, M.R., Jamil, Y., Hafeez, A., Mahmood, Z. & Mahmood, T., "Structural and Dielectric Properties of Manganese Ferrite Nanoparticles." J. Basic Appl. Sci. 8, 597-601 (2012).
- [16] Aakash, Choubey, R., Das D., & Mukherjee, S., "Effect of doping of manganese ions on the structural and magnetic properties of nickel ferrite." *Journal of Alloys and Compounds*. 668, 33-39 (2016).
- [17] Cao, X., Liu, G., Wang, Y., Li, J. & Hong, R., "Preparation of octahedral shaped Mn0.8Zn0.2Fe2O4 ferrites via co-precipitation." *Journal of Alloys and Compounds*. 497, L9-L12 (2010).
- [18] Kang, E., Park, J., Hwang, Y., Kang, M., Park, J.G., & Hyeon, T., "Direct synthesis of highly crystalline and monodisperse manganese ferrite nanocrystals." *J. Phys. Chem. B.* 108, 13932-13935 (2004).
- [19] Monfared, A.H., Zamanian, A., Beygzadeh, M., Sharif, I. & Mozafari, M., "A rapid and efficient thermal decomposition approach for the synthesis of manganese-zinc/oleylamine core/shell ferrite nanoparticles." *Journal of Alloys and Compounds*. 693, 1090-1095 2(017).
- [20] Vamvakidis, K., Sakellari, D., Angelakeris, M. & Dendrinou-Samara, C., "Size and compositionally controlled manganese ferrite nanoparticles with enhanced magnetization." *J Nanopart Res.* 15, 1-11 (2013).
- [21] Stoia, M., Barvinsch, P., Barbu, L., Barbu, M. & Stefanescu, M., "Synthesis of nanocrystalline nickel ferrite by thermal decomposition of organic precursors." *J Therm Anal Calorim.* 108, 1033-1039 (2011).
- [22] Yang, H., Zhang, C., Shi, X., Hu, H., Du, X., et al. "Water-soluble superparamagnetic manganese ferrite nanoparticles for magnetic resonance imaging." *Biomaterials*. 31, 3667-3673 (2010).
- [23] Bellusci, M., Aliotta, C., Fiorani, D., La Barbera, A., Padella, F., et al "Manganese iron oxide superparamagnetic powder by mechanochemical processing. Nanoparticles functionalization and dispersion in a nanofluid." *J Nanopart Res.* 14, 1-11 (2012).
- [24] Arana, M., Bercoff, P., Jacobo, S., Mendoza, P. & Pasquevich, G., "Mechanochemical synthesis of MnZn ferrite nanoparticles suitable for biocompatible ferrofluids." *Ceramics International*. 42, 1545-1551 (2016).
- [25] Iwasaki, T., Nakatsuka, R., Murase, K., Takata, H., Nakamura, H. & Watano, S., "Simple and rapid synthesis of magnetite/hydroxyapatite composites for hyperthermia treatments via a mechanochemical route." *Int. J. Mol. Sci.* 14, 9365-9378 (2013).
- [26] Bėčytė, V., Mažeika, K., Rakickas, T. & Pakštas, V., "Study of magnetic and structural properties of cobalt-manganese ferrite nanoparticles obtained by mechanochemical synthesis." *Materials Chemistry and Physics*, 172, 6-10 (2016).
- [27] Sasaki, T., Ohara, S., Naka, T., Vejpravova, J., Sechovsky, V., Umetsu, M., et al. "Continuous synthesis of fine MgFe2O4 nanoparticles by supercritical hydrothermal reaction." *J. of Supercritical Fluids*. 53, 92-94 (2010).
- [28] Freire, R., Freitas, P., Ribeiro, T., Vasconcelos, I., Denardin, J. et al. "Effect of solvent composition on the structural and magnetic properties of MnZn ferrite nanoparticles obtained by hydrothermal synthesis." *Microfluidics and nanofluidics*. 17, 233-244 (2014).
- [29] Zahraei, M., Monshi, A., del Puerto Morales, M., Shahbazi-Gahrouei, D., Amirnasr, M. & Behdadfar, B., "Hydrothermal synthesis of fine stabilized superparamagnetic nanoparticles of Zn2+ substituted manganese ferrite." *Journal of Magnetism and Magnetic Materials*. 393, 429-436 (2015).
- [30] Szczygiel, I. & Winiarska, K., "Low-temperature synthesis and characterization of the Mn–Zn ferrite." J Therm Anal Calorim. 104, 577-583 (2010).
- [31] Mazario, E., Menendez, N., Herrasti, P., Cañete, M. & Connord, V., Carrey, J., "Magnetic hyperthermia properties of electrosynthesized cobalt ferrite nanoparticles." *The Journal of Physical Chemistry* C. 117,

- 11405-11411 (2013).
- [32] Phong, P., Nam, P., Manh, D. & Lee, I., "Mn0.5Zn0.5Fe2O4 nanoparticles with high intrinsic loss power for hyperthermia therapy." *Journal of Magnetism and Magnetic Materials*. 433, 76-83 (2017).
- [33] Mosivand, S. & Kazeminezhad, I., "A novel synthesis method for manganese ferrite nanopowders: The effect of manganese salt as inorganic additive in electrosynthesis cell." *Ceramics International*. 41, 8637-8642 (2015).
- [34] Pradhan, P., Giri, J., Banerjee, R., Bellare, J. & Bahadur, D., "Preparation and characterization of manganese ferrite-based magnetic liposomes for hyperthermia treatment of cancer." *Journal of Magnetism and Magnetic Materials*. 311, 208-215 (2007).
- [35] Yang, C. & Jianbo, L., "Preparation and characterization of Mn–Zn ferrite/poly (N, N'-isopropyl acrylamide) core/shell nanocomposites via in-situ polymerization." *Materials Letters*. 64, 1570-1573 (2010).
- [36] Kuruva, P., Matteppanavar, S., Srinath, S. & Thomas, T., "Size control and magnetic property trends in cobalt ferrite nanoparticles synthesized using an aqueous chemical route." *IEEE Transactions on Magnetics*. 50, 1-8 (2014).
- [37] Goswami, P.P., Choudhury, H.A., Chakma, S. & MoholkarV.S., "Sonochemical synthesis of cobalt ferrite nanoparticles." *International Journal of Chemical Engineering*, 2013, 1-6 (2013).
- [38] Gurumoorthy, M., Parasuraman, K., Anbarasu, M. & Balamurugan, K., "Synthesis and Characterization of MnFe2O4 Nanoparticles by Hydrothermal Method." *Nano Vision*. 5, 39-168 (2015).
- [39] Peng, E., Guang, E.S., Chandrasekharan, P., Yang, C.T., Ding, J. et al., "Synthesis of manganese ferrite/graphene oxide nanocomposites for biomedical applications." Small. 8, 3620-3630 (2012).
- [40] Pemartin, K., Solans, C., Alvarez, J. & Sanchez, M., "Synthesis of Mn– Zn ferrite nanoparticles by the oil-in-water microemulsion reaction method." *Colloids and Surfaces A: Physicochemical and Engineering Aspects*, 451, 161-171 (2014).
- [41] Sahoo, B., Sanjana, K., Dutta, S., Maiti, T., Pramanik, P. & Dhara, D., "Biocompatible mesoporous silica-coated superparamagnetic manganese ferrite nanoparticles for targeted drug delivery and MR imaging applications." *Journal of colloid and Interface Science*. 431, 31-41 (2014).
- [42] Sanpo, N., Wang, J. & Berndt, C.C., "Sol-gel synthesized coppersubstituted cobalt ferrite nanoparticles for biomedical applications." *Journal of nano research*. 22, 95-106 (2013).
- [43] Jasso-Terán, R.A., Cortés-Hernández, D.A., Sánchez-Fuentes, H.J., Reyes-Rodríguez, P.Y., de-León-Prado, L.E., Escobedo-Bocardo, J.C. & Almanza-Robles, J.M., "Synthesis, characterization and hemolysis studies of Zn(1-x)CaxFe2O4 ferrites synthesized by sol-gel for hyperthermia treatment applications." *Journal of Magnetism and Magnetic Materials*. 427, 241-244 (2017).
- [44] Ali, M.B., Maalam, K.E., Moussaoui, H.E., Mounkachi, O., Hamedoun, M. et al. "Effect of zinc concentration on the structural and magnetic properties of mixed Co–Zn ferrites nanoparticles synthesized by sol/gel method." *Journal of Magnetism and Magnetic Materials*. 398, 20-25 (2016).
- [45] Sulaiman, N.H., Ghazali, M.J., Majlis, B.Y., Yunas, J. & Razali, M., "Superparamagnetic calcium ferrite nanoparticles synthesized using a simple sol-gel method for targeted drug delivery." *Bio-Medical Materials and Engineering*. 26, S103-S110 (2015).
- [46] Beji, Z., Hanini, A., Smiri, L.S., Gavard, J., Kacem, K. et al. "Magnetic properties of Zn-substituted MnFe2O4 nanoparticles synthesized in polyol as potential heating agents for hyperthermia. Evaluation of their toxicity on Endothelial cells." *Chem. Mater.* 22, 420-5429 (2010).
- [47] Kanagesan, S., Aziz, S.B.A., Hashim, M., Ismail, I., Tamilselvan, S. et al. "Synthesis, Characterization and in vitro evaluation of manganese ferrite (MnFe2O4) nanoparticles for their biocompatibility with murine breast cancer cells (4T1)." *Molecules*. 21, 312 (2016).
 [48] Jeun, M., Park, S., Jang, G. & Lee, K., "Tailoring MgxMn1–xFe2O4
- [48] Jeun, M., Park, S., Jang, G. & Lee, K., "Tailoring MgxMn1-xFe2O4 Superparamagnetic Nanoferrites for Magnetic Fluid Hyperthermia Applications." ACS Appl. Mater. Interfaces. 6, 16487-16492 (2014).
- [49] Md Gazzali, P., Kanimozhi, V., Priyadharsini, P. & Chandrasekaran, G., "Structural and Magnetic properties of Ultrafine Magnesium Ferrite Nanoparticles." Advanced Materials Research. 938, 128-133 (2014).
- [50] Yadav, R.S., Havlica, J., Hnatko, M., Šajgalík, P., Alexander, C. et al. "Magnetic properties of Co1-xZnxFe2O4 spinel ferrite nanoparticles synthesized by starch-assisted sol-gel autocombustion method and its ball milling." *Journal of Magnetism and Magnetic Materials*. 378, 190-199 (2015).
- [51] Bifa, J., Changan, T., Quanzheng, Z., Dongdong, J., Jie, Y. et al.

- "Magnetic properties of samarium and gadolinium co-doping Mn-Zn ferrites obtained by sol-gel auto-combustion method." *Journal of Rare Earths.* 34, 1017-1023 (2016).
- [52] Ebrahimi, S.S. & Masoudpanah, S.M., "Effects of pH and citric acid content on the structure and magnetic properties of MnZn ferrite nanoparticles synthesized by a sol–gel autocombustion method." *Journal* of Magnetism and Magnetic Materials. 357, 77-81 (2014).
- [53] Masoudpanah, S.M., Seyyed, S.A., Derakhshani, M. & Mirkazemi, S.M., "Structure and magnetic properties of La substituted ZnFe2O4 nanoparticles synthesized by sol–gel autocombustion method." *Journal* of Magnetism and Magnetic Materials. 370, 122-126 (2014).
- [54] Deganello, F., Marci, G. & Deganello, G., "Citrate-nitrate auto-combustion synthesis of perovskite-type nanopowders: a systematic approach." Journal of the European Ceramic Society. 29, 439-450 (2009)
- [55] Mohseni, H., Shokrollahi, H., Sharif, I. & Gheisari, Kh., "Magnetic and structural studies of the Mn-doped Mg–Zn ferrite nanoparticles synthesized by the glycine nitrate process." *Journal of Magnetism and Magnetic Materials*. 324, 3741-3747 (2012).
- [56] Winiarska, K., Szczygieł, I., & Klimkiewicz, R., "Manganese-zinc ferrite synthesis by the sol-gel autocombustion method. Effect of the precursor on the ferrite's catalytic properties." *Industrial & Engineering Chemistry Research*. 52, 353-361 (2012).
- [57] Topkaya, R., Kurtan, U., Baykal, A. & Toprak, M.S., "Polyvinylpyrrolidone (PVP)/MnFe2O4 nanocomposite: sol-gel autocombustion synthesis and its magnetic characterization." *Ceramics International*. 39, 5651-5658 (2013).
- [58] Murugesan, C., Sathyamoorthy, B. & Chandrasekaran, G., "Structural, dielectric and magnetic properties of Gd substituted manganese ferrite nanoparticles." *Phys. Scr.* 90, 085809 (2015).
- [59] Azadmanjiri, J., "Preparation of Mn–Zn ferrite nanoparticles from chemical sol–gel combustion method and the magnetic properties after sintering." *Journal of Non-Crystalline Solids*. 353, 4170-4173 (2007).
- [60] Ebrahimi, S.S., Masoudpanah, S.M., Amiri, H. & Yousefzadeh, M., "Magnetic properties of MnZn ferrite nanoparticles obtained by SHS and sol-gel autocombustion techniques." *Ceramics International*. 40, 6713-6718 (2014).
- [61] Shirsath, S.E., Toksha, B.G., Kadam, R.H., Patange, S.M., Mane, D.R. et al. "Doping effect of Mn2+ on the magnetic behavior in Ni–Zn ferrite nanoparticles prepared by sol–gel auto-combustion." *Journal of Physics and Chemistry of Solids*. 71, 1669-1675 (2010).
- [62] Sanpo, N., Berndt, C.C., Wen, C. & Wang, J., "New Approaches to the Study of Spinel Ferrite Nanoparticles for Biomedical Applications." Handbook of Nanoelectrochemistry: Electrochemical Synthesis Methods, Properties, and Characterization Techniques. 1417-1441 (2016).
- [63] Sánchez, J., Cortés-Hernández, D.A., Escobedo-Bocardo, J.C., Jasso-Teràn, R.A. & Zugasti-Cruz, A., "Bioactive magnetic nanoparticles of Fe–Ga synthesized by sol–gel for their potential use in hyperthermia treatment." J Mater Sci: Mater Med. 25, 2237-2242 (2014).
- [64] Sánchez, J., Cortés-Hernández, D.A., Escobedo-Bocardo, J.C., Almanza-Robles, J.M., Reyes-Rodríguez, P.Y. et al. "Sol-gel synthesis of MnxGa1-xFe2O4 nanoparticles as candidates for hyperthermia treatment." *Ceramics International*. 42, 13755-13760 (2016).
- [65] Sánchez, J., Cortés-Hernández, D.A., Escobedo-Bocardo, J.C., Almanza-Robles, J.M., Reyes-Rodríguez, P.Y. et al. "Synthesis of MnxGa1-xFe2O4 magnetic nanoparticles by thermal decomposition method for medical diagnosis applications." *Journal of Magnetism and Magnetic Materials*. 427, 272-275 (2017).
- [66] Vamvakidis, K., Sakellari, D., Angelakeris, M. & Dendrinou-Samara, C., "Size and compositionally controlled manganese ferrite nanoparticles with enhanced magnetization." *J Nanopart Res.* 15. 1743 (2013).
- [67] Makridis, A., Topouridou, K., Tziomaki, M., Sakellari, D., Simeonidis, K. et al. "In vitro application of Mn-ferrite nanoparticles as novel magnetic hyperthermia agents." J. Mater. Chem. B. 2, 8390-8398 (2014).
- [68] Zipare, K., Dhumal, J., Bandgar, S., Mathe, V. & Shahane, G., "Superparamagnetic manganese ferrite nanoparticles: synthesis and magnetic properties." *Journal of Nanoscience and Nanoengineering*. 1, 178-182 (2015).
- [69] Rodrigues, A.R.O., Ramos, J.M.F., Gomes, I.T., Almeida, B.G., Araújo, J.P. et al. "Magnetoliposomes based on manganese ferrite nanoparticles as nanocarriers for antitumor drugs." RSC Adv.. 6, 17302-17313 (2016).
- [70] Mazarío, E., Sánchez-Marcos, J., Menéndez, N., Cañete, M., Mayoral. A. et al. "High specific absorption rate and transverse relaxivity effects

- in manganese ferrite nanoparticles obtained by an electrochemical route." J. Phys. Chem. C. 119, 6828-6834 (2015).
- [71] Huang, C.-C., Su, C.-H., Liao, M.-Y. & Yeh, C.-S., "Magneto-optical FeGa2O4 nanoparticles as dual-modality high contrast efficacy T2 imaging and cathodoluminescent agents." *Physical Chemistry Chemical Physics*. 11, 6331-6334 (2009).
- [72] Laurent, S., Dutz, S., Häfeli, U.O. & Mahmoudi, M., "Magnetic fluid hyperthermia: focus on superparamagnetic iron oxide nanoparticles. *Advances in colloid and interface science*. 166, 8-23 (2011).
- [73] Lima, E., Torres, T.E., Rossi, L.M., Rechenberg, H.R., Berquo, T.S. et al. "Size dependence of the magnetic relaxation and specific power absorption in iron oxide nanoparticles." *J Nanopart Res.* 15, 1654 (2013).
- [74] Cornell, R.M. & Schwertmann, U., "The iron oxides: structure, properties, reactions, occurrences and uses." John Wiley & Sons. (2003)
- [75] Li, J., Yuan, H., Li, G., Liu, Y. & Leng, J., "Cation distribution dependence of magnetic properties of sol-gel prepared MnFe2O4 spinel ferrite nanoparticles." *Journal of Magnetism and Magnetic Materials*. 322, 3396-3400 (2010).
- [76] Carter, C.B. & Norton, M.G., "Ceramic materials: science and engineering." Springer Science & Business Media. (2007).
- [77] Briceño, S., Bramer-Escamilla, W., Silva, P., Delgado, G.E., Plaza, E. et al. "Effects of synthesis variables on the magnetic properties of CoFe 2 O 4 nanoparticles." *Journal of Magnetism and Magnetic Materials*. 324, 2926-2931 (2012).
- [78] Sheng-Nan, S., Chao, W., Zan-Zan, Z., Yang-Long, H., Venkatraman, S.S. & Zhi-Chuan, X., "Magnetic iron oxide nanoparticles: Synthesis and surface coating techniques for biomedical applications." *Chin. Phys.* B. 23, 037503 (2014).
- [79] Peng, E., Ding, J. & Xue J.M., "Concentration-dependent magnetic hyperthermic response of manganese ferrite-loaded ultrasmall graphene oxide nanocomposites." New J. Chem. 38, 2312-2319 (2014).