

Iterative Learning Control of Two Coupled Nonlinear Spherical Tanks

A. R. Tavakolpour-Saleh, A. R. Setoodeh, E. Ansari

Abstract—This paper presents modeling and control of a highly nonlinear system including, non-interacting two spherical tanks using iterative learning control (ILC). Consequently, the objective of the paper is to control the liquid levels in the nonlinear tanks. First, a proportional-integral-derivative (PID) controller is applied to the plant model as a suitable benchmark for comparison. Then, dynamic responses of the control system corresponding to different step inputs are investigated. It is found that the conventional PID control is not able to fulfill the design criteria such as desired time constant. Consequently, an iterative learning controller is proposed to accurately control the coupled nonlinear tanks system. The simulation results clearly demonstrate the superiority of the presented ILC approach over the conventional PID controller to cope with the nonlinearities presented in the dynamic system.

Keywords—Iterative learning control, spherical tanks, nonlinear system.

I. INTRODUCTION

CONTROL of nonlinear processes is the main challenge in large variety of petroleum refineries and chemical process industries. One of these nonlinear processes can be regarded as the level control problem in nonlinear tanks. It is known that when the cross-sectional area of a tank is varied as a function of the height of the containing liquid, the nonlinear terms will be appeared in the governing differential equation [1]. Recently, many researches have been conducted to cope with this latest issue in details. Keerthana et al. [1] investigated the fluid level control in a nonlinear conical tank. In the mentioned work, diverse control techniques such the Ziegler-Nichols, Tyreus-Luyben, and Cohen-Coon methods were used to control the liquid level in the conical tank. By resorting to the modern control concept, Tavakolpour-Saleh and Jokar [2] investigated the fluid level control in a nonlinear conical tank using a gain-scheduling adaptive control incorporating a fuzzy logic observer. They compared the obtained results to those of the conventional PID controller. Xavier et al. [3] investigated the fluid level control in a spherical tank using a conventional PID controller. They adjusted this controller by different methods such as Tyreus-

Luben (TL), Skogestad (SK), model predictive control (MPC), and Chien-Hrones-Reswick (CHR) methods. Among these methods, MPC settled faster and had a lower value of peak overshoot. Ramya et al. [4] investigated the fluid level control in a spherical tank using a PID controller. They compared Zeigler-Nichols tuning rule to the international model-based tuning rule of the PID controller. Kumar and Meenakshipriya [5] considered modeling and control of an interacting spherical two-tank system using a gain-scheduled PI controller. Based on the values of parameters in the operating region and different tuning methods, they designed the gain-scheduled PI controller for controlling the liquid level in the tank process. Christy et al. [6] considered modeling and control of interacting spherical and conical tanks system using a manually-tuned PID as well as a Honeywell PID controller. Accordingly, the non-linear tank was linearized about five equilibrium points using five second-order linear systems and then, PID controller parameters were obtained for each linear system using manual tuning method [6].

This research strives to presents another alternative to liquid level control of a nonlinear spherical two-tank system based on ILC scheme. The effectiveness of the ILC is then demonstrated through simulation. Finally, the simulation results are compared to those of the conventional PID controller through which the effectiveness of the proposed iterative learning controller is demonstrated.

II. MODELING OF NONLINEAR TANKS SYSTEM

In this work, a spherical two-tank system was considered as a MIMO process in which the levels h_1 and h_2 pertaining to tanks 1 and 2 were considered as measured variables and F_{in1} and F_{in2} as manipulated variables. This process is shown in Fig. 1. Therefore, the dynamics of the tanks system can be formulated using the principle of mass conservation as [6], [7]:

$$\frac{\text{Mass accumulation}}{\text{time}} = \frac{\text{input mass}}{\text{time}} - \frac{\text{output mass}}{\text{time}}$$

Thus

$$\text{For tank 1 : } \frac{dm^1}{dt} = \frac{dm_{out}^1}{dt} - \frac{dm_m^1}{dt} \quad (1a)$$

$$\text{For tank 2 : } \frac{dm^2}{dt} = \frac{dm_{out}^2}{dt} - \frac{dm_m^2}{dt} \quad (1b)$$

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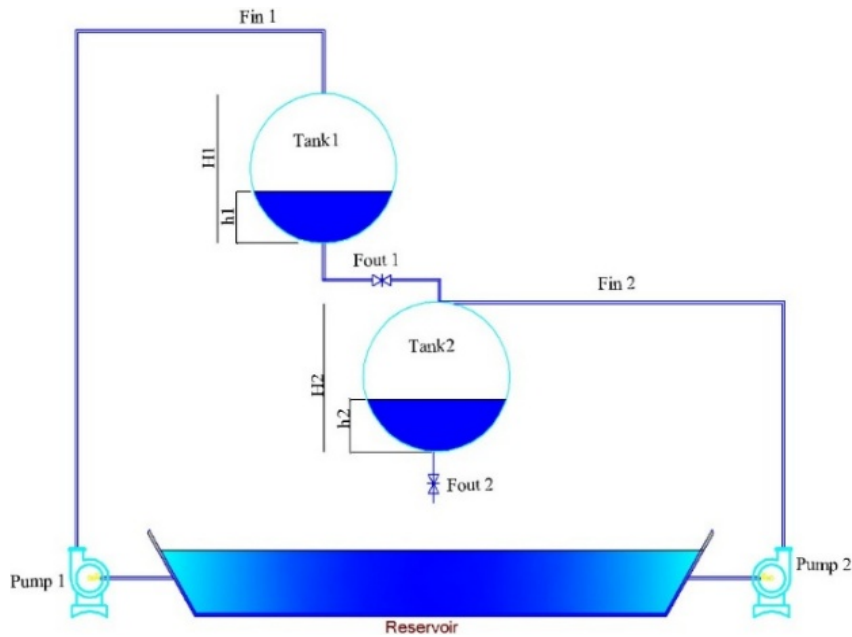


Fig. 1 Schematic diagram of the non-interacting spherical two-tank system

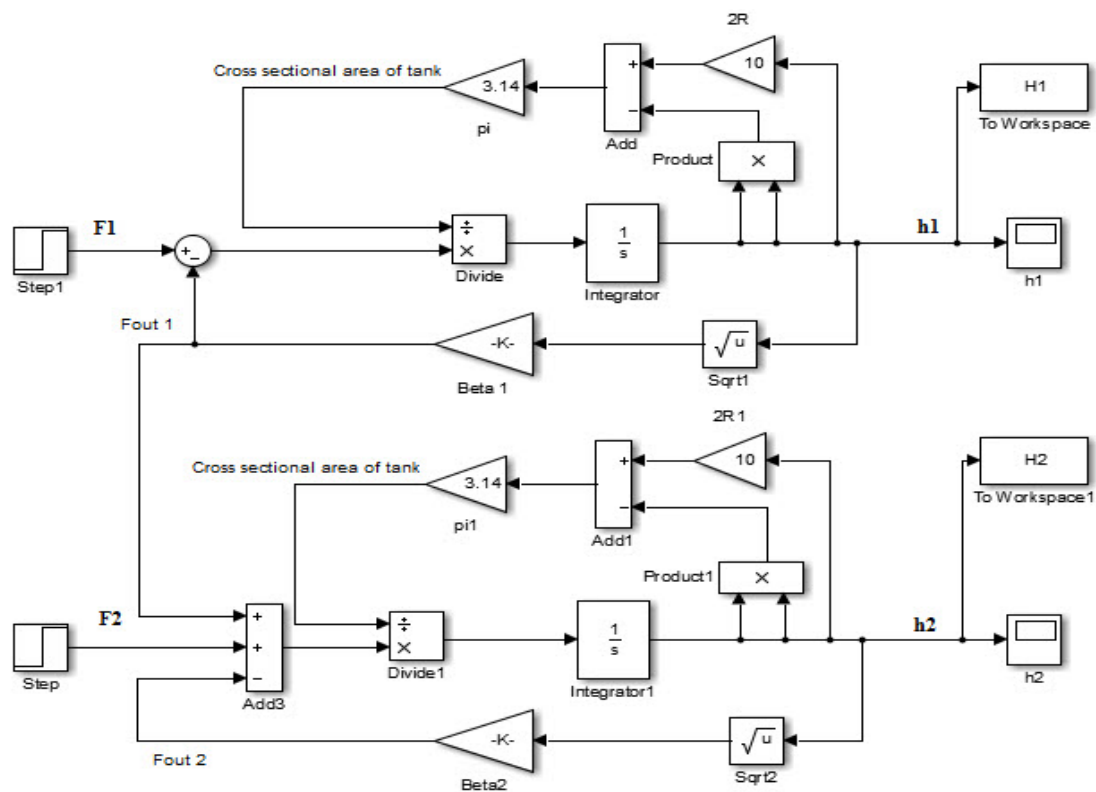


Fig. 2 Block diagram of the open loop system

where m^i is accumulated mass in each tank, m_{in} was the input liquid mass, and m_{out} was the output liquid mass. It was assumed that the fluid was incompressible, and the fluid density was constant. Based on these assumptions,

$$\text{For tank 1 : } \frac{dV_1}{dt} = F_{in}^1 - F_{out}^1 \quad (2a)$$

$$\text{For tank 2 : } \frac{dV_2}{dt} = F_{in}^2 - F_{out}^2 \quad (2b)$$

where V_i was the liquid volume accumulated in each spherical tank and F_{in} and F_{out} were the volumetric flow rates at inlet and outlet of each tank respectively as shown in Fig 1. Since $dV = Adh$:

$$\text{For tank 1 : } A_1(h_1) \frac{dh_1}{dt} = F_{in}^1 - F_{out}^1 \quad (3a)$$

$$\text{For tank 2 : } A_2(h_2) \frac{dh_2}{dt} = F_{in}^2 - F_{out}^2 \quad (3b)$$

Besides, the area of the fluid free surface in the tanks 1 and 2 could be expressed as functions of liquid heights h_1 and h_2 :

$$A_2 = \pi(2R_1h_2 - h_2^2) \quad (4a)$$

$$A_1 = \pi(2R_1h_1 - h_1^2) \quad (4b)$$

According to [2], the outlet flow of each tank could be written in a compact form as:

$$F_{out1} = \beta_1 \sqrt{h_1} \quad (5a)$$

$$F_{out2} = \beta_2 \sqrt{h_2} \quad (5b)$$

Finally, for the non-interacting spherical two-tank system the overall coupled differential equations were extracted:

$$\pi(2R_1h_1 - h_1^2) \frac{dh_1}{dt} = F_{in}^1 - \beta_1 \sqrt{h_1} \quad (6a)$$

$$\pi(2R_1h_2 - h_2^2) \frac{dh_2}{dt} = F_{in}^2 + \beta_1 \sqrt{h_1} - \beta_2 \sqrt{h_2} \quad (6b)$$

III. OPEN-LOOP SIMULATION OF THE PROCESS

In order to simulate the obtained mathematical model of the process (see (6a) and (6b)), values of plant parameters were needed. Table I summarizes the parameters value considered in the simulation study. The block diagram of the open loop system in Simulink environment was shown in Fig. 2.

TABLE I
VALUES OF SIMULATION PARAMETERS

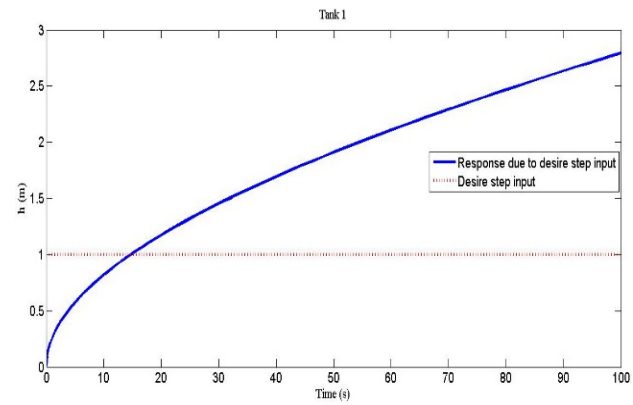
Symbol	Description	Value
R_1	Radius of spherical tank 1	5m
R_2	Radius of spherical tank 2	5m
D_1	Diameter of spherical tank 1	10m
D_2	Diameter of spherical tank 2	10m
H_1	Height of spherical tank 1	10m
H_2	Height of spherical tank 2	10m
β_1 [5]	Valve coefficient for tank 1	0.001969 m ² /sec
β_1 [5]	Valve coefficient for tank 2	0.001969 m ² /sec

Figs. 3 (a) and (b) respectively demonstrate the dynamic response of Tanks 1 and 2 corresponding to a unit step input. It is obvious that the open-loop responses of the tanks could

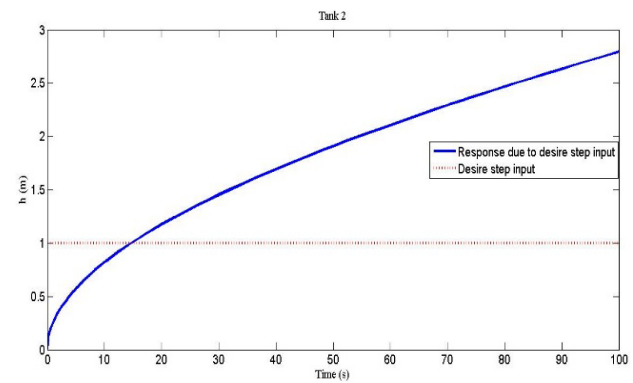
not track the reference commands. Furthermore, the system response could not achieve the steady state conditions within the considered simulation time.

TABLE II
VALUES OF PI CONTROLLER PARAMETERS

Parameter Value	Kp	Ki
	50000	500



(a)



(b)

Fig. 3 Open loop responses of the nonlinear tanks corresponding to unit step reference (a) Tank 1 (b) Tank 2

IV. CLOSED LOOP SIMULATION OF PI CONTROL

For controlling the mentioned nonlinear process, the PID controllers were first considered. Among them, the PI control algorithm was selected and its parameters were found through a trial and error scheme so that a desired time constant of the system response corresponding to a unit step input was obtained. The PI controller parameters were shown in Table II. The block diagram of the closed loop PI control system was demonstrated in Fig. 4. Figs. 5 (a) and (b) demonstrate the closed loop responses of the tanks using the PI controller based on the parameters values demonstrated in Table II. It can be seen that although the tuned PI controller followed the unit reference effectively, it was not able to follow other higher values of the reference command (i.e. the liquid level of 9 m). Consequently, another effective closed loop controller

V. ITERATIVE LEARNING CONTROL

The input signal u_k and the output signal y_k are stored in memory each time the system operates. The learning algorithm then evaluates the system performance error, $e_k = y_d - y_k$ where y_d is the desired output of the system. Based on this error signal, the learning algorithm then

$$u_{k+1} = u_k + \Phi e_k \quad (6a)$$

The simulation study was carried out considering two operating modes of the controller. Regulation and servo modes were thus considered and then, the system response to a fixed desired reference was investigated.

In the regulation mode, the set-point of the controller needs to be constant while the process is varying. In the operating range of up to 10 meter, the performance of this controller was investigated and the system response corresponding to step

references with different amplitudes were simulated as shown in Fig. 8. As can be observed, the ILC possesses an acceptable performance for all values of the set-point in both tanks.

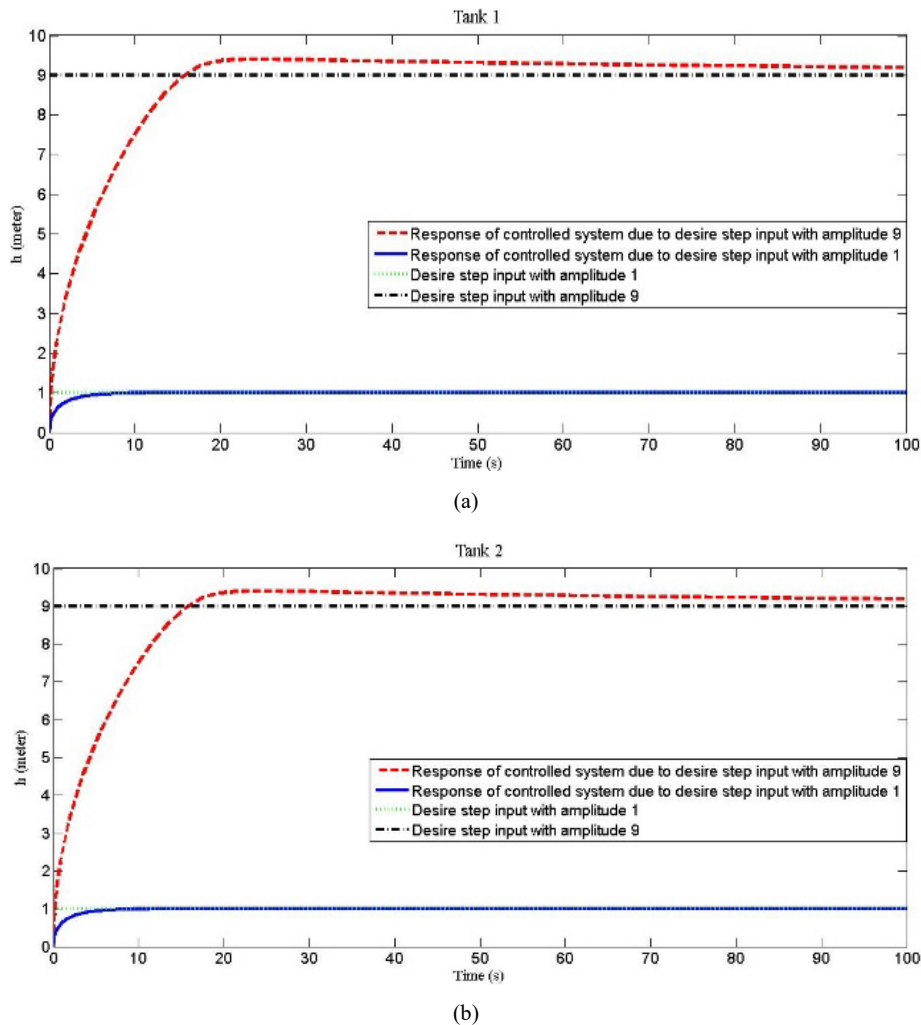


Fig. 5 Closed loop responses of control system (a) Tank 1 (b) Tank 2

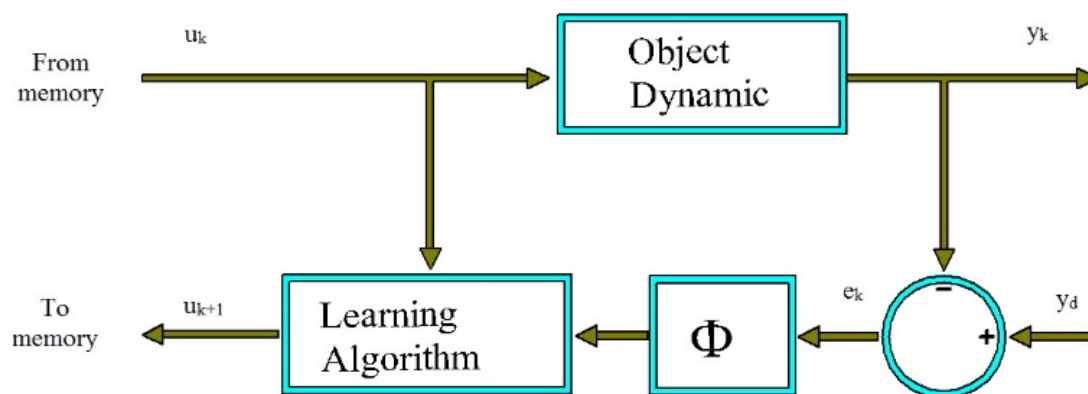
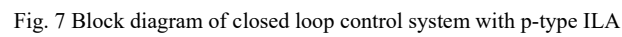


Fig. 6 Block diagram of the ILC



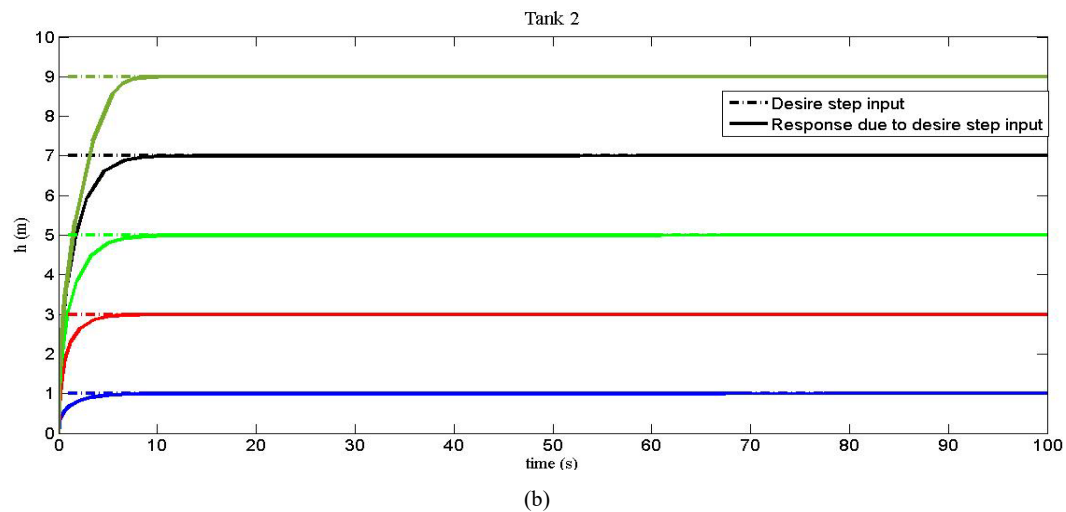


Fig. 8 Responses of ILC to different step inputs (a) Tank 1 (b) Tank 2

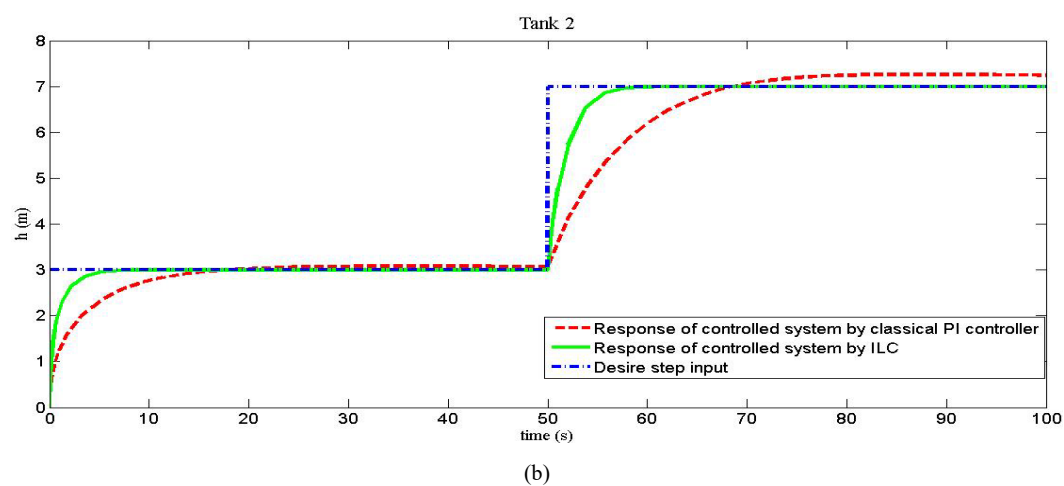
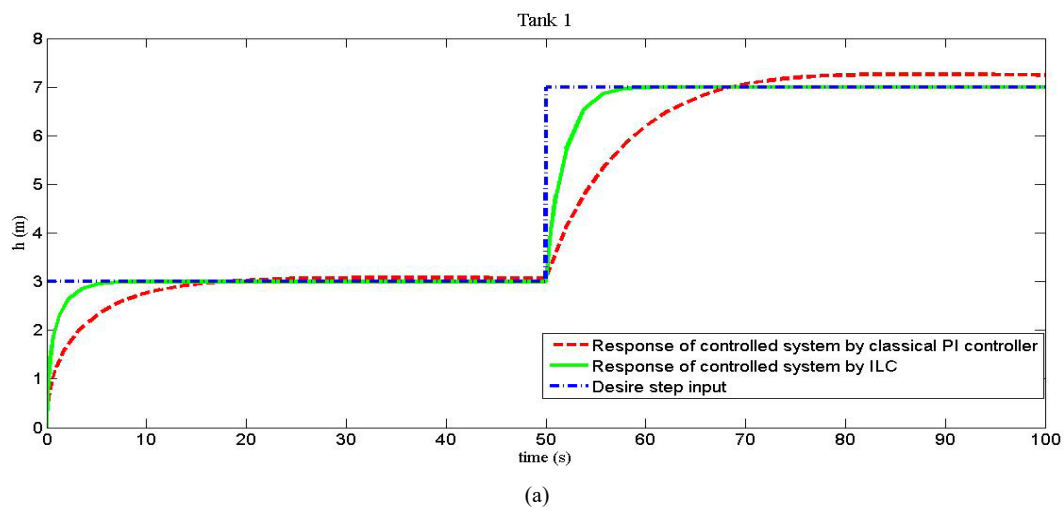


Fig. 9 Comparative results of the ILC and the conventional PI controller in servo mode

B. Simulation Results of ILC in Servo Mode

In the servo mode, the set-point value is variable. In this section, the simulation results were obtained taking into account the variations of the set-point value. Thus, capability of ILA to follow a reference trajectory was simulated as shown in Fig. 9. Based on the extracted results of ILA controller and by comparing its results to those of the classical PI controller, it was found that the proposed ILC was not sensitive to variations of the reference input as it was demonstrated in Fig. 9.

VI. CONCLUSION

In this paper, a non-interacting spherical two-tank system was considered as a nonlinear plant to study the capability of an iterative learning controller to compensate the system nonlinearity. This control scheme was found to be an efficient control strategy for controlling such a highly nonlinear dynamic system. Furthermore, it was found that the presented ILA-based controller was superior to the classical PI controller in that it could follow different desired set-points. Consequently, the classical PI controller was not adequate for controlling the highly nonlinear process i.e. the liquid level control in the spherical two-tank process. Next works will be directed towards to the application of other advanced control techniques to control such a highly nonlinear system.

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