

# The Sequestration of Heavy Metals Contaminating the Wonderfonteinspruit Catchment Area using Natural Zeolite

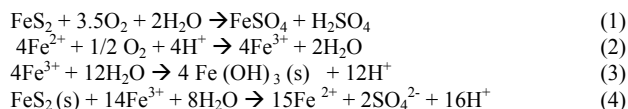
P.P. Diale, S.S.L. Mkhize, E. Muzenda, and J. Zimba

**Abstract**—For more than 120 years, gold mining formed the backbone of the South Africa's economy. The consequence of mine closure was observed in large-scale land degradation and widespread pollution of surface water and groundwater. This paper investigates the feasibility of using natural zeolite in removing heavy metals contaminating the Wonderfonteinspruit Catchment Area (WCA), a water stream with high levels of heavy metals and radionuclide pollution. Batch experiments were conducted to study the adsorption behavior of natural zeolite with respect to  $\text{Fe}^{2+}$ ,  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$ , and  $\text{Zn}^{2+}$ . The data was analysed using the Langmuir and Freundlich isotherms. Langmuir was found to correlate the adsorption of  $\text{Fe}^{2+}$ ,  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$ , and  $\text{Zn}^{2+}$  better, with the adsorption capacity of 11.9 mg/g, 1.2 mg/g, 1.3 mg/g, and 14.7 mg/g, respectively. Two kinetic models namely, pseudo-first order and pseudo second order were also tested to fit the data. Pseudo-second order equation was found to be the best fit for the adsorption of heavy metals by natural zeolite. Zeolite functionalization with humic acid increased its uptake ability.

**Keywords**—gold-mining, natural zeolites, water pollution, West Rand.

## I. INTRODUCTION

GOLD (Au) mining extraction occurs from relatively narrow bands of quartzitic reefs, which were previously deposited as fluvial sediments in river deltas at the shores of an ancient inland lake [1]. In the case of uraniferous ores, the Au content in the ore is relatively lower compared to that of uranium (U) (i.e. about Au-U ratio 1:100), therefore large amounts of U and other heavy metals are brought to the surface by Au mining operations. Since mining is a transitory use of land that requires disruption or disturbance to provide essential mineral and energy [2]; land, hydrological, and air effects are always forthcoming. Acid mine drainage (AMD) is the most well documented type of water pollution associated with mining. Iron sulphides, also known as pyrite ( $\text{FeS}_2$ ), are large contributors to AMD. The pyrite oxidation process can be summarized by these reaction sequences:



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In the first step, pyrite reacts with oxygen and water producing  $\text{Fe}^{2+}$  and sulphuric acid by reaction (1). The second step has the oxidation of  $\text{Fe}^{2+}$  to  $\text{Fe}^{3+}$  by reaction (2), which is pH-dependent. The third step corresponds to the hydrolysis of  $\text{Fe}^{3+}$  with water to form a ferric hydroxide precipitate and the release of additional acidity, which is promoted by the pH-dependent reaction (3). The fourth step is defined as the oxidation of additional pyrite by  $\text{Fe}^{3+}$  according to reaction (4). The pyrite oxidation process is controlled by bacterial species that have definite pH growth range and pH growth optimum [3]. The conversion of  $\text{Fe}^{2+}$  to  $\text{Fe}^{3+}$  has been described as the rate limiting step, however the presence of bacteria such as *Acidithiobacillus ferrooxidans* is known to accelerate this reaction greatly. *Acidithiobacillus ferrooxidans* is a common pyrite oxidizing bacterium and is the driving force behind the extensive acid and metal pollution generated when it releases metals from acid mine water [4].

A number of studies have been conducted using zeolites for removing heavy metals contaminating lake, streams, and dams [5], [6], and [7]. Zeolite was found to be effective in removing  $\text{Pb}^{2+}$  and  $\text{Zn}^{2+}$  from industrial wastewater at a pH of 7 [8]. Also zeolite has been found to be potentially effective for treating AMD [9], [10], [11], and [12]. Zeolites represent an appropriate material for removing heavy metal ions from water streams, because of its cation exchange characteristic.

The net negatively charged structure, which results from isomorphous substitution of  $\text{Al}^{3+}$  and  $\text{Si}^{4+}$  ions of the tetrahedral, with exchangeable cations such as  $\text{Ca}^{2+}$ ,  $\text{Na}^+$ , or  $\text{K}^+$  located in the cavities and channels within it, give zeolite its most valuable characteristic [13]. Zeolites are also characterized by large void volumes (20% - 50%) and large internal surface areas of several hundred square meters per gram [14], [15], [16], and [17]. The amount of metals removed by zeolite is affected by the free energy of hydration of the cations, the valence of the cations, the molecular size and hydrated radius of cations [18] and [19]. Taking into consideration these characteristics, we focus our attentions to the use of sorption isotherms and kinetic models to determine the efficacy of natural zeolite in treating heavy metal contaminated water bodies of the Wonderfonteinspruit Catchment Area (WCA).

## II. MATERIALS AND METHODS

The zeolite-rich samples from volcanic tuffs of Heidelberg area, Western Cape, South Africa, were examined by scanning electron microscopy (SEM), X-ray diffraction (XRD), X-ray fluorescence (XRF),  $\text{N}_2$ -porosimetry in combination with Fourier transform infrared (FTIR) spectroscopy. Prior to all analyses, the samples were pulverized and dried. A Leica-Cambridge Scanning Electron Microscope (Model S420-1) was used to study the surface morphology of the zeolite. X-ray powder diffraction patterns were obtained using a Siemens D500 diffractometer, with Ni-filter,  $\text{Cu K}_\alpha$  radiation, operating at 40 kV, 30 mA. A step size of  $0.02^\circ 2\theta$  and a counting time of 4 second per step were applied over a range of  $3^\circ$  to  $90^\circ 2\theta$ . X-ray fluorescence analysis were carried out with the use of

an ARL Advant XP sequential (wavelength dispersive) XRF. Nitrogen adsorption measurements were performed with a Micromeritics ASAP 2010 surface area analyzer. For the adsorption-desorption curves the adsorbate was  $N_2$  and pore size distribution was calculated from the desorption branch using the Barret-Joyner-Halenda (BJH) model. The pre-treatment, which involves the degassing procedure of the samples, took place under the temperature of  $-195.850^\circ\text{C}$ . IR absorption measurements were carried out using a FTIR Perkin Elmer 880. The FTIR spectra in the wavelength ranged from  $400\text{cm}^{-1}$ – $5000\text{cm}^{-1}$ .

Adsorption experiments for metals  $\text{Fe}^{2+}$ ,  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$ , and  $\text{Zn}^{2+}$  were carried out with 0.5 g initial mass of zeolite material, at initial pH values of 2.4 and at different initial metal concentrations: 5, 10, 25, 50, 100, and 130 mg/L. Tests were run for 120 minutes on an orbital shaker, enough time to reach equilibrium and all samples were analysed with an Atomic Absorption Spectrophotometer (AAS). The experimental design is summarised in Table 1.

TABLE I  
EXPERIMENTAL PROGRAM FOR EXAMINING THE METAL ADSORPTIVITY BY  
NATURAL ZEOLITE

Inorganic salts	Concentration (mg/L)	pH	Agitation (rev/min)	Zeolite (g)	Vol. (mL)
Zinc Chloride ( $\text{ZnCl}_2$ )	6.9	2.4	180	0.5	50
Iron Sulphate ( $\text{Fe}(\text{SO}_4)_2$ )	115	2.4	180	0.5	50
Manganese Sulphate ( $\text{Mn}(\text{SO}_4)_2$ )	121	2.4	180	0.5	50
Nickel Sulphate ( $\text{Ni}(\text{SO}_4)_2$ )	26.5	2.4	180	0.5	50

The experimental results were fitted to the Langmuir and Freundlich sorption isotherm models. For the purpose of comparative study, the natural zeolite material was functionalized with humus, consisting of 20% humic acid and 2 % fulvic acid. Humic substances are chemically complex materials that have the capacity to remove metals from solutions. They contain carboxylic groups, phenolic and alcoholic hydroxyls, ketones and quinine groups, which all can react with metal and subsequently remove them from solutions. The process of zeolite functionalization is to introduce some if not all the groups found in the humic material, with an aim to improve its heavy metal removal capacity. Natural zeolite of 200 g mass was mixed with humic acid (20%) 250 ml in a 500 mL glass beaker. The mixture was stirred on a magnetic plate for 24 hours, filtered and washed before it was dried in an oven for 24 hours. The Fourier Transform Infrared (FTIR) was used to determine the extent of the functionalization of the zeolite material.

### III. RESULTS AND DISCUSSION

#### 3.1 Characterisation of natural zeolite

The electron scanning was used to study the surface morphology of the zeolite material. Several large crystals together with amorphous materials formed a large pore mouth in Fig 1, depicting a heulandites group crystal complex. Thin platy crystals “coffin-shaped” ones indicate that the HEU type zeolite is not crystallized uniformly and that discrete crystals of heulandites

and of clinoptilolite are mixed together contributing to what is macroscopically determined as “heulandites type-II” [20].

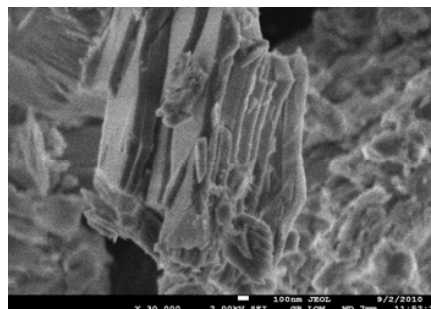


Fig. 1 SEM picture of Jadico zeolitic tuff

The main zeolite mineral belongs to the heulandites group. The (020) reflection of heulandites, at  $9.98\text{Å}$  is always far more intense than the remaining lines of the pattern, while the respective reflection of clinoptilolite, is found at about  $3.98\text{Å}$ . The indices of refraction and birefringence of heulandite type zeolites decrease with substitution of Na and Si for Ca and Al. Clinoptilolite has  $n_\alpha = 1.476 - 1.491$ ,  $n_\beta = 1.479 - 1.493$ ,  $n_\gamma = 1.479 - 1.497$ ,  $\delta = 0.003 - 0.006$  and  $2V_x$  = small to large [21].

The elemental analysis by X-ray fluorescence (XRF) was used to distinguish whether the natural zeolites were heulandite or clinoptilolite type zeolites and whether they were hydrophobic or hydrophilic, a summary of these results are shown in Table 2.

TABLE II  
ELEMENTAL ANALYSIS RESULTS OF JADICO ZEOLITE TUFF

							Reference
$\text{SiO}_2$	$\text{Al}_2\text{O}_3$	$\text{K}_2\text{O}$	$\text{Fe}_2\text{O}_3$	$\text{CaO}$	$\text{TiO}_2$	Si /Al	
17.8	2.7	2.0	1.3	0.7	0.1	6.59	This study
77.96	13.17	2.20	1.06	3.80	0.08	5.92	Ata et al., 1994
63.74	11.80	2.46	1.66	1.86		5.40	Ören et al., 2005 (Gordes zeolite)
73.6	13.5	4.24	1.60	3.65		5.45	Elaipolous et al., 2007
58.75	24.31	3.64	7.55	0.43	1.09	2.42	Rios et al., 2008

The results showed that the zeolite sample had a high silicon composition compared to aluminium. Potassium (K) and calcium (Ca) were the major single extra-framework cations in natural. According to IMA CONMMN's third rule, only heulandite and clinoptilolite zeolites can solely be distinguished on the basis of the silica and aluminium framework [22]. Heulandite has a Si/Al ratio of less than 4, whilst clinoptilolite has a Si/Al of equal or more than 4. The Si/Al ratio is 6.6 (mol/mol). The chemical composition, the theoretical exchange capacity, and the Si/Al ratio, generally ranging from 4 to 6.8, are typical for clinoptilolite. Low-silica members are enriched with calcium, whereas high-silica clinoptilolites are enriched with potassium, sodium, and magnesium. The advantage of

high Si/Al ratios is that in low pH environments, the structure is less likely to be damaged. The pore size distribution (PSD) was estimated using Barret-Joyner-Halenda (BJH) model and Table 3, shows the results.

TABLE III  
POROSIMETRY STUDY RESULTS

Sample	BJH average pore diameter (nm)	Desorption BET surface area (m <sup>2</sup> /g)
Jadico	10.36	65.48

The adsorption/desorption isotherm curves were used to determine the pore morphology of the different zeolite material. Specific surface area was estimated using the Brunauer-Emmett-Teller (BET) equation isotherm. According to literature, common industrial

sample from Jadico tuffs presented at 1577 cm<sup>-1</sup>. The other band, at 2250.1 cm<sup>-1</sup> represents the presence of alkenes in the structure. The vibration in the region 1600 cm<sup>-1</sup> – 3700 cm<sup>-1</sup> can be assigned to the presence of zeolite water. The isolated OH<sup>-</sup> stretching (3634.2 cm<sup>-1</sup>) is attributed to interaction between the water hydroxyl and the cations present [23].

### 3.2 Adsorption study

The sorption data was subjected to different sorption isotherms, namely, Langmuir and Freundlich. The equilibrium data for metal cations over the concentration range from 10 mg/L – 130 mg/L at room temperature have been correlated with these isotherms. A linear plot is normally obtained when Ce/Qe is plotted against Ce over the entire concentration range of metal ions investigated, and this is illustrated in Fig. 3. The Langmuir model was derived on assumptions that: (i) maximum adsorption corresponds to a saturated monolayer of adsorbate molecule on the adsorbent surface; (ii) the adsorption sites and reactions have a constant free-energy change ( $\Delta G^{\circ}_{ads}$ ) for all and (iii) there is no transmigration of adsorbate in the plane of the surface [24]. With Langmuir two parameters will be analysed to evaluate the efficiency of the system: Qm, maximum adsorption capacity (mg/g) and b, the

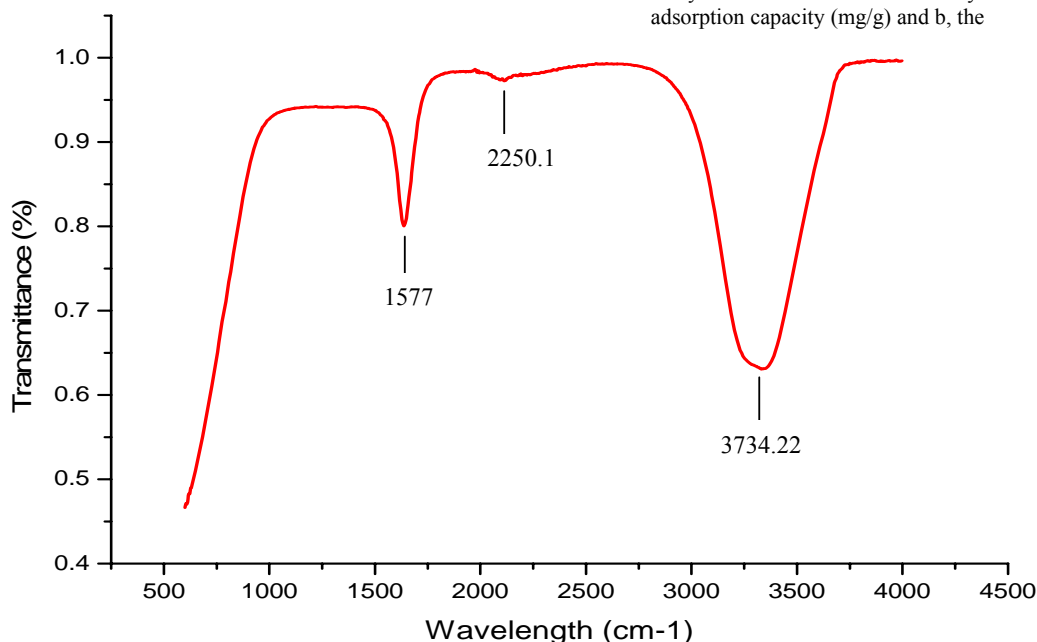


Fig. 2 FTIR spectrum of the Jadico zeolitic tuff

adsorbents like activated carbon have surface areas in the range of 500 m<sup>2</sup>/g – 2000 m<sup>2</sup>/g, with polymeric adsorbents having 150 m<sup>2</sup>/g – 1000 m<sup>2</sup>/g. For the natural zeolite analysed the surface area was found to be 65.48 m<sup>2</sup>/g. The surface area is lower than those of adsorbents currently used in the catalysis industry. This could imply that the use of natural zeolites in such applications may not be ideal. Fig. 2, shows the resulting spectra of the sample from the Jadico zeolitic tuff. The strongest T – O stretching vibration appears at 3734.22 cm<sup>-1</sup>. The vibration in the region 1600 – 3700 cm<sup>-1</sup> can be assigned to the presence of zeolite water molecules. This OH<sup>-</sup> stretching is attributed to interaction between the water hydroxyl and cations present. Clinoptilolite gives a band at ~ 1059 cm<sup>-1</sup>, while heulandites give a band at ~1022 cm<sup>-1</sup> [23]. Thus, the clinoptilolite

energy of adsorption (L/mg). This model has the form as follows:

$$Q_e = Q_{\max} \frac{bC_e}{1 + bC_e} \quad (5)$$

$$\frac{C_e}{Q_e} = \frac{1}{Q_{\max} b} + \frac{C_e}{Q_{\max}} \quad (6)$$

Where Qe (mg/g) is the amount adsorbed at equilibrium and Qmax (mg/g) is the Langmuir constant, which is equal to the adsorption

capacity. The parameter  $b$  represents the Langmuir sorption equilibrium constant, and  $C_e$  (mg/L) is the equilibrium concentration.

The Langmuir model parameters and the statistical fits of sorption data to the isotherm equation are given in Table 4. The Langmuir model described the sorption data for all the cations with  $R^2$  value  $> 0.9$ , except for  $\text{Fe}^{2+}$ .

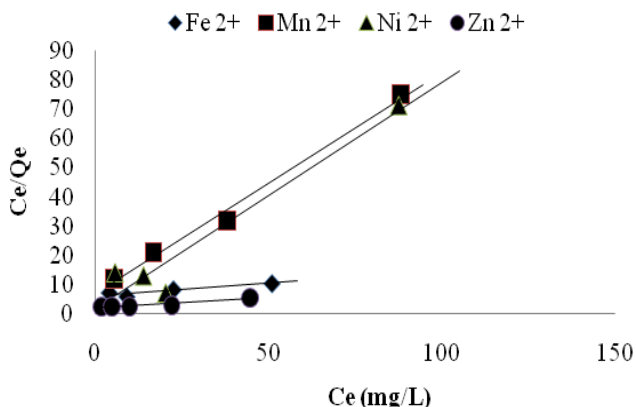


Fig. 3 Langmuir isotherm for metal removal by Clinoptilolite zeolitesites

According to the  $Q_{max}$  (mg/g) parameter, sorption on zeolite is produced following the sequence:  $\text{Zn}^{2+} > \text{Fe}^{2+} > \text{Mn}^{2+} > \text{Ni}^{2+}$ . Zeolites are generally weakly acidic in nature and sodium-form exchangers are selective for hydrogen, which leads to high pH values when the exchanger is equilibrated with relatively dilute electrolyte solutions [25]. This then makes the metal hydroxide precipitation feasible. In natural zeolites these metals seem to reach saturation, which means that the metal had filled possible available sites and further adsorption could take place only at new surfaces [26]. Alternatively, the Freundlich equation is an empirical and is among the earliest empirical equations that can be employed to predict adsorption equilibria data. The Freundlich isotherm is based on these assumptions: (i) the adsorbent has a heterogeneous surface energy, where different sites could have different site energies, as opposed to the Langmuir assumption of constant site energy; (ii) the site energies for adsorption follow a Boltzmann distribution and the mean site energy  $= \Delta H_M^0$  and; (iii) the change in adsorption site entropy increases linearly with increase site enthalpy  $(-\Delta H_{ad}^0)$  [27].

The Freundlich equation can be written in the following form:

$$\log Q_e = \log K_f + \frac{1}{n} \log C_e \quad (7)$$

Where,  $K_f$  and  $n$  are the Freundlich constants. The parameter  $K_f$  indicates the Freundlich adsorption capacity, while the parameter  $n$  characterizes the heterogeneity of the system. The parameter  $n$  is usually greater than unity. A larger  $n$  value, means that the system is more heterogeneous, which usually results in non-linearity of the adsorption isotherm. The Freundlich sorption isotherm was applied to the removal of  $\text{Fe}^{2+}$ ,  $\text{Mn}^{2+}$ ,  $\text{Ni}^{2+}$  and  $\text{Zn}^{2+}$ . The ability of the model to fit the experimental data was examined and a typical plot, as shown in Fig.4, was obtained for all metals investigated. The constants  $K_f$  and  $n$  were calculated for each cation (Table 4). This isotherm does not predict any saturation of the sorbent by the sorbate, thus infinite surface coverage is predicted mathematically, indicating multilayer adsorption on the surface [23]. The ion exchange capacity of heavy metal cations is listed in Table 4 indicates the following selectivity sequence:  $\text{Ni}^{2+} > \text{Mn}^{2+} > \text{Zn}^{2+} > \text{Fe}^{2+}$ . The heavy metal cations

are present as hexaqua complex ions with six surrounding water molecules in the solution and pass through the zeolite framework in this form [28]. The adsorption

TABLE IV LANGMUIR AND FREUNDLICH ISOTHERMS PARAMETERS

Metal	Langmuir Isotherm Model		Freundlich Isotherm Model	
	$R^2$	Estimated Parameters	$R^2$	Estimated Parameters
$\text{Fe}^{3+}$	0.8456	$Q_m = 11.933$ (mg/g)	0.9773	$K_f = 0.1874$ (mg/g)
		$b = 0.01371$ (L/mg)		$n = 1.149$
$\text{Mn}^{2+}$	0.9917	$Q_m = 1.3126$ (mg/g)	0.9411	$K_f = 0.126$ (mg/g)
		$b = 0.086$ (L/mg)		$n = 1.4535$
$\text{Ni}^{2+}$	0.9362	$Q_m = 1.286$ (mg/g)	0.7723	$K_f = 0.232$ (mg/g)
		$b = 0.5693$ (L/mg)		$n = 2.192$
$\text{Zn}^{2+}$	0.9157	$Q_m = 14.728$ (mg/g)	0.9612	$K_f = 0.5756$ (mg/g)
		$b = 0.035$ (L/mg)		$n = 1.286$

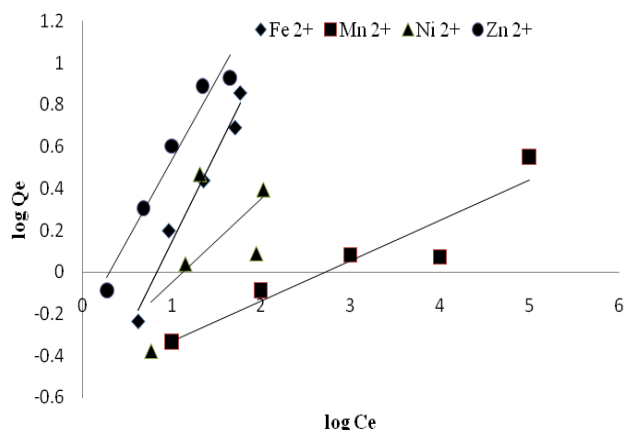


Fig. 4 Freundlich isotherm for metal removal by Clinoptilolite zeolite

phenomena depend on the charge density of cations; therefore the diameter of hydrate cations is very important [28]. The charges of the metal cations same (+2),  $\text{Mn}^{2+}$  ions (the biggest diameter) had the least adsorption and  $\text{Zn}^{2+}$  had the most adsorption.

### 3.3 Kinetic study

Two kinetic models were applied to evaluate the experimental data and results. The pseudo-first-order kinetic model for the adsorption of liquid/solid system is based on solid uptake capacity. This model assumes that the rate of uptake with time is directly proportional to the difference in the saturation concentration and the amount (cumulative) of solute uptake with time. The general equation is expressed as:

$$\frac{dQ}{dt} = k(Q_e - Q) \quad (8)$$

Where  $Q_e$  and  $Q$  are the amounts of metal ions adsorbed on the adsorbent (mg/g) at equilibrium and at time  $t$ , respectively, and  $k$  is the pseudo-first order adsorption rate constant ( $\text{min}^{-1}$ ). Integrating equation (8) for the boundary condition  $t = 0$  to  $t = t$  and  $q = 0$  to  $q = qt$ , the linear form of the equation becomes,

$$\ln(Q_e - Q) = \ln Q_e - kt \quad (9)$$

The plot of  $\ln(Q_e - Q)$  vs  $t$  would be a straight line its slope will give the value of specific rate constant. The pseudo-second-order kinetic model is based on the amount of adsorbate on the adsorbent. If the rate of adsorption is a second order mechanism, the pseudo-second-order chemisorption kinetics rate equation is expressed as:

$$\frac{dQ}{dt} = k(Q_e - Q)^2 \quad (10)$$

where  $k$  is the second-order adsorption rate constant ( $\text{g mg}^{-1} \text{min}^{-1}$ ). Integrating equation (10) between the same limits, the linear form of the equation is written as:

$$\frac{t}{Q} = \frac{1}{kQ_e^2} + \frac{1}{Q_e}t \quad (11)$$

The plot between  $t/Q$  vs  $t$  will be a straight line its slope and intercept will help to find the specific rate constant. The specific rate constant, determining the affinity for metal uptake, is directly proportional to the amount of metal ions adsorbed ( $Q_e$ ) by zeolite. The  $Q_e$  value obtained from plots should be the same as the  $Q_e$  obtained from kinetic models, in order for the model to be satisfied. The  $Q_e$  calculated values, obtained from of pseudo-first-order kinetic model were extremely low and values are also fairly low when compared with the  $Q_e$  experimental values for both natural and functionalized zeolite, see Table 5. The correlation coefficients for the pseudo-second-order kinetic model were more than 0.99 for all natural and functionalized zeolite and the theoretical metal capacity ( $Qt$ ) values agreed well with the experimental metal capacity ( $Q_e$ ) values. This model is based on the assumption that the rate limiting stage can be a chemical adsorption involving valence forces through sharing or exchange of electrons between adsorbent and adsorbate. This appears to provide the best correlation of the obtained data. The kinetic data for the adsorption process illustrated in Figs 5(a) and (b), show that adsorption rate after humic acid functionalization is clearly higher for iron and manganese except for nickel and zinc.

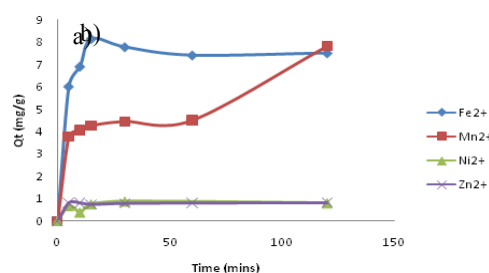
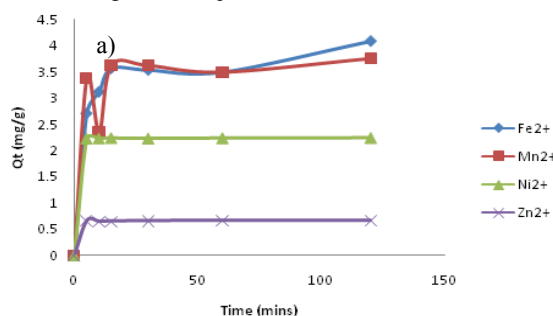


Fig. 5 (a) Metal uptake by un-functionalized zeolite, (b) Metal uptake by functionalized zeolite

TABLE V  
KINETIC PARAMETERS FOR THE REMOVAL OF METALS WITH NATURAL AND FUNCTIONALIZED ZEOLITE

Zeolite	Pseudo-first-order model		Pseudo-second order model			
	$K_1$	$Q_e$	$R^2$	$K_2$	$Q_e$	$R^2$
		(mg/g)			(mg/g)	
Natural						
Fe <sup>2+</sup>	0.004	2.19	0.124	0.08	4.1	0.993
Mn <sup>2+</sup>	0.001	0.84	0.04	0.13	3.78	0.996
Ni <sup>2+</sup>	0.001	0.408	0.238	2.28	2.24	1
Zn <sup>2+</sup>	0.001	0.126	0.139	8.81	0.662	1
Functionalised						
Fe <sup>2+</sup>	0.005	1.535	0.082	1.02	7.576	0.999
Mn <sup>2+</sup>	0.001	0.884	0.1	0.29	4.57	0.999
Ni <sup>2+</sup>	0.009	0.396	0.163	0.60	0.81	0.99
Zn <sup>2+</sup>	0.02	0.491	0.25	2.39	0.822	0.999

Better results appear to be due to humic acid treatment that changes substantially the chemical composition of the treated zeolite for all heavy metals. The kinetic uptake ( $Q_e$ ) followed the sequence:  $\text{Fe}^{2+} > \text{Mn}^{2+} > \text{Ni}^{2+} > \text{Zn}^{2+}$ , for natural zeolite and  $\text{Fe}^{2+} > \text{Mn}^{2+} > \text{Zn}^{2+} > \text{Ni}^{2+}$ , for functionalized zeolite. The sequence of kinetic rate ( $k$ ) showed a similar trend.



## IV. CONCLUSION

- The natural zeolitic tuff, Jadico, from the Western Cape, South Africa was found to belong to the clinoptilolite group zeolite.
- The sorption isotherms of  $\text{Fe}^{2+}$ ,  $\text{Mn}^{2+}$ ,  $\text{Zn}^{2+}$ , and  $\text{Ni}^{2+}$  fitted the Langmuir model. The metal uptake sequence was obtained as:  $\text{Zn}^{2+} > \text{Fe}^{2+} > \text{Mn}^{2+} > \text{Ni}^{2+}$ . Zinc had the highest maximum metal uptake at (14.728 mg/g). According to the equilibrium constant, the affinity of metals for the metal removal followed the sequence:  $\text{Zn}^{2+} > \text{Fe}^{2+} > \text{Mn}^{2+} > \text{Ni}^{2+}$ .
- The sorption of iron, manganese, nickel and zinc with natural and functionalized zeolite, fitted linearly to the pseudo-second order kinetic model, indicating that the process occurred in at least two steps. Zinc had the fastest sorption kinetic for both natural and functionalized zeolite. However, iron had the highest metal uptake.
- The natural zeolite functionalization by treating it with humic acid increased its uptake ability significantly for iron, manganese and not for zinc and nickel.

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